

## *Cartoner C 2205*

**Masters it job just as well  
under ideal conditions as when  
handling critical carton qualities.**

### ***Perfect in the medium output range***

The Cartoner C 2205 belong to the continuous cartoners for the flexible packaging of small and medium sized batches. Convincing attributes include the GMP and pharmaceutically compliant cantilever design with V2A stainless steel lining of the inner surfaces, the modular structure for subsequent upgrading of separate stations, as well as the consistent separation of the drive elements and operating assemblies. Thanks to the patented carton feeders TwinStar and TriStar, the cartoner offer uniform top quality and productivity – not only under ideal production conditions but also when cartons of critical quality are processed.

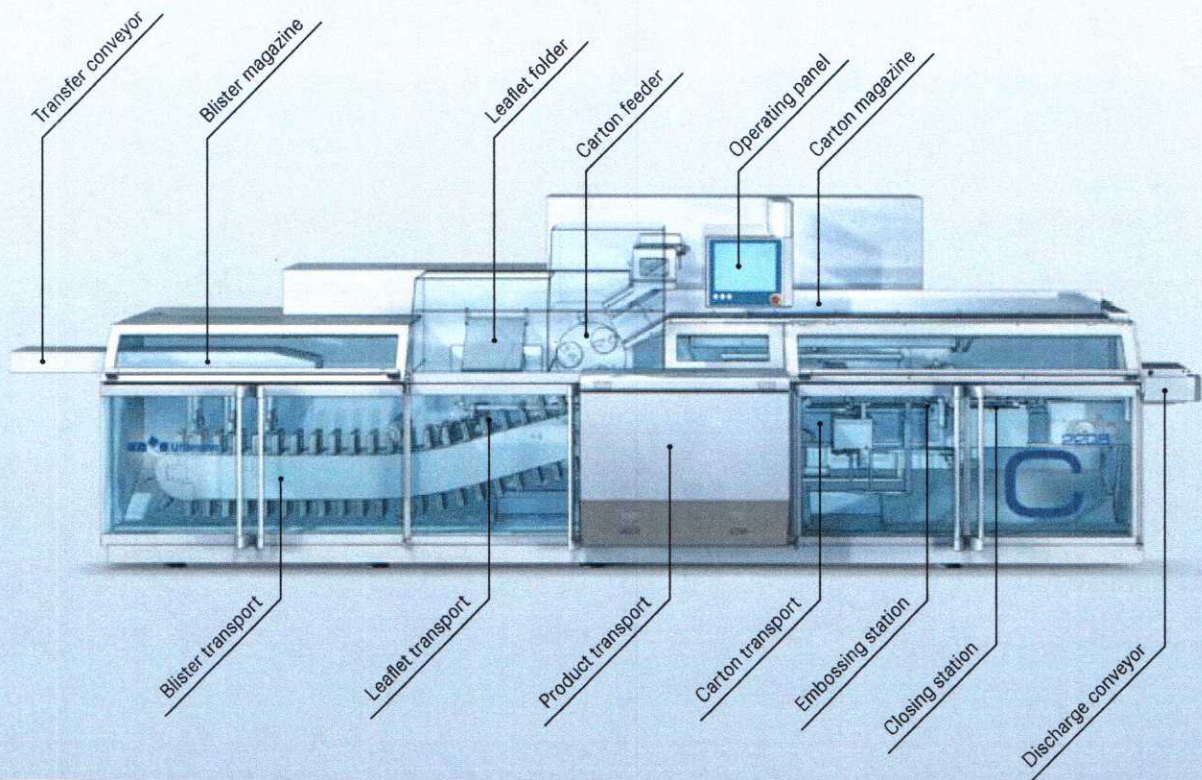
The 5" pitch Cartoner C 2205 is designed for a maximum output of 250 cartons/minute with an option of up to 300 cartons/minute. The machine packages blisters, bottles, vials, wallets, plastic containers, ampoules, pens for powder, pens for liquids, pens for tablets, inhalers, bags, syringes and medical devices as well as additional pharmaceutical utensils such as measuring spoons or pipettes, and various forms of information material. No matter what the carton should contain – there is practically no limit to the technical solutions.



## Cartoner C 2205

### The Cartoner C 2205 at a glance. Technical data:

|                        |                  |                         |  |
|------------------------|------------------|-------------------------|--|
| <b>Output</b> [1/min]  | max. 250 cartons | <b>Operating mode</b>   | continuous                                 |
| <b>Pitch</b>           | 5"               | <b>Types of closure</b> | tuck-in and hot-melt                       |
| <b>Carton size</b>     |                  | <b>Space required</b>   |  |
| Width                  | max. 100 mm      | Machine width           | approx. 2,010 mm                           |
| Height                 | max. 90 mm       | Machine height          | approx. 1,900 mm                           |
| Length                 | max. 150 mm      | Machine length          | approx. 5,350 mm<br>(depending on product) |
| No. of blisters        | max. 10          |                         |  |
| B blister stack height | max. 85 mm       |                         |  |



## Cartoner C 2205

### Components and features of the Cartoner C 2205

- Vacuum conveyor suitable for diverse blister arrangements and infeed capacities
- Integration of up to four magazines of various design possible
- Patented, rotary carton pick-up with mechanical pre-break function
- Processing of all carton qualities
- Integration of folding machine for leaflets from stack or roll possible
- Drive assembly integrated on the rear side – for easy access

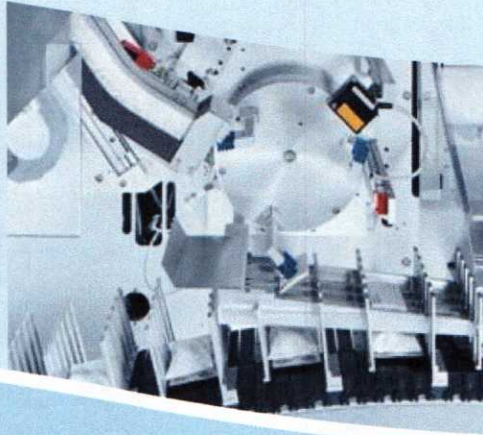
### Additional advantages of the Cartoner C 2205

- Fast format changeover due to few format parts, light-weight tools and automatic positioning of all stations at the touch of a button
- GMP-compliant machine design for straightforward cleaning and maximum pharmaceutical safety
- Central touch screen operation with 3-D visualization
- Optimum accessibility for easy maintenance, cleaning, product and format changeovers
- Diverse configurations in line or at an angle
- Integration of separate production data acquisition system possible
- Predestined for line integration with the central line control system SCADA

Feeding auger for bottles



Rotary feeder for inserts



Closing station



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