

**MACHINE FEATURES:**

- All mechanical simplicity
- No external air required
- Mechanical glue systems
- Portable

Speed ranges (per minute)

60 htz	50 htz
1-20 time delay	1-20 time delay
12-35	10-29
21-58	18-48

**AVAILABLE OPTIONS:**

- Vacuum Feed System (positive blank feed)
- Large Capacity Hopper (up to 400 B-flute blanks)
- Kwik-Change Features (minimal use of hand tools)
- Large Capacity Glue Pots (double standard capacity)
- Cold Glue System
- Automatic HSC Lidding Attachment (inserts formed tray into HSC cover)
- Double Corner-Post (BTB) Attachment (forms & seals the tray with each cycle)
- Adjustable Mandrel (adjustable to multiple tray sizes)

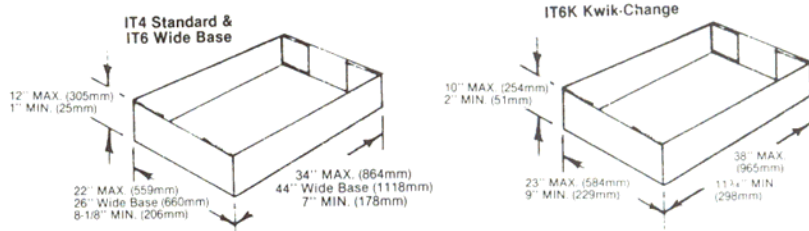
**MODELS AVAILABLE:**

SWF 1T4 - Standard • SWF 1T6 - Wide Base • SWF 1T6K - Kwik Change

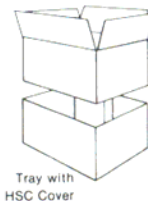
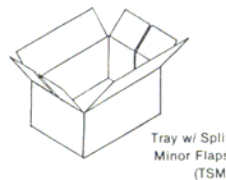
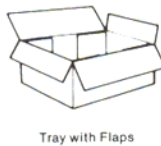
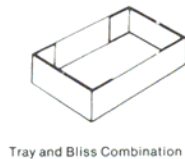
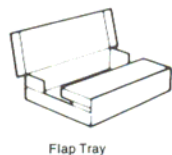
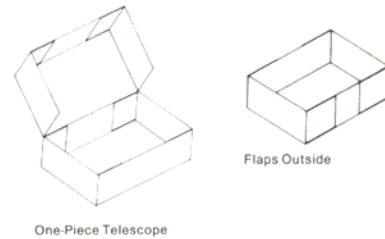
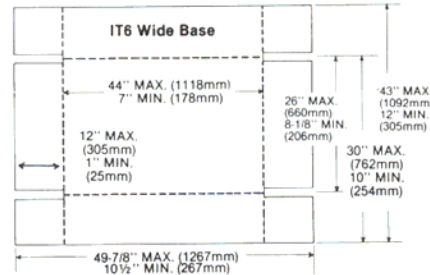
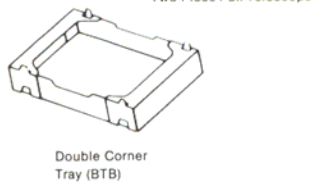
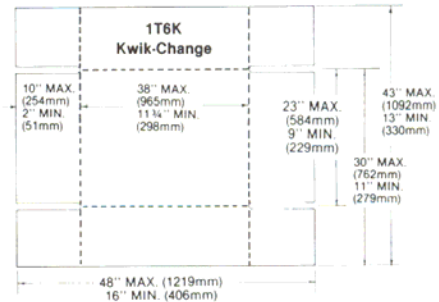
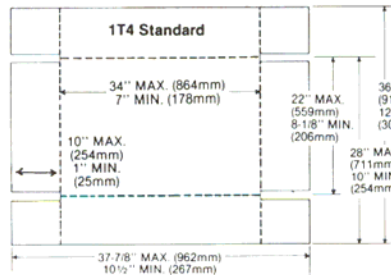
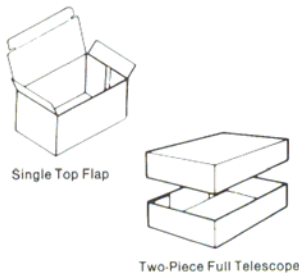
MODEL	SPACE REQUIREMENTS			MACHINE WEIGHT	
	WIDTH	LENGTH	HEIGHT	OPERATING	SHIPPING
1T4	63 1/2" (1613mm)	50" (1270mm)	78" (1981mm) Maximum height with blanks 101" (2566mm)	1900 lbs.	2100 lbs.
1T6	75 1/2" (1918mm)	50" (1270mm)	78" (1981mm) Maximum height with blanks 113" (2870mm)	2200 lbs.	2400 lbs.
1T6K	75 1/2" (1918mm)	50" (1270mm)	102" (2590mm) Maximum height with blanks 120" (3048mm)	2500 lbs.	2700 lbs.

Discharge heights — All Models 21-5/8" (549mm)

**TRAY DESIGN SPECIFICATIONS**



For tray sizes not fitting within the standard dimensions shown here, SWF Machinery welcomes the opportunity to assist in designing a system to produce trays which exceed production model limitations.



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