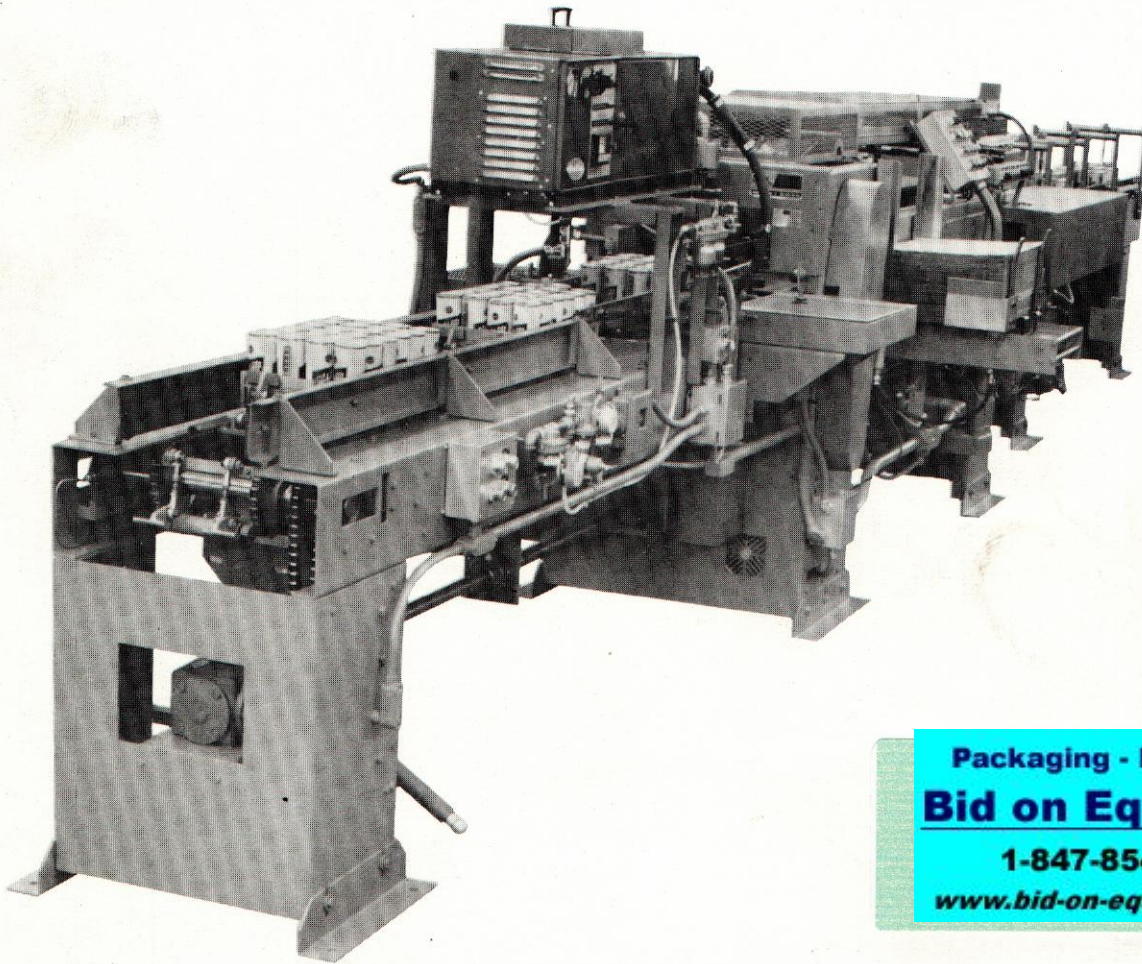




**STANDARD-KNAPP**

**TYPE 202**

**TRAYMORE**



**Packaging - Processing  
Bid on Equipment**

**1-847-854-8577**

**[www.bid-on-equipment.com](http://www.bid-on-equipment.com)**

Patented in U.S.A.

#### DESCRIPTION

The Standard-Knapp Type 202 Traymore is one of a family of machines that automatically forms a tray around containers or packages, such as 6-packs of beer, 6-pack carrier of bottles, or other types of rigid packages, to provide shipping confinement for such products. The use of trays instead of a reshipping carton permits utilization of bulk cans, bottles, etc., and eliminates the opening and unpacking of reshipper cartons. A Traymore eliminates the need for separate machines for carton set-up, closing, gluing, and sealing, since flat tray blanks are formed around packages and sealed automatically. Capable of handling your product at speeds up to 60 trays per minute, the Type 202 Traymore offers the speeds required by today's high-speed packaging lines.

The continuous mechanical motions of the Traymore

provide positive, reliable, economical operation. Chain-mounted carrier bars act as tray formers as well as carriers and provide the smooth action required to form the tray and carry it through the gluing area. An enclosed pressurized glue system delivers a neat glue pattern on the tray flaps. Start-up operation is trouble-free and clean-up at the end of a run is minimized. Sensing devices insure that a full tray of products is in position before the tray mechanism will feed a tray blank.

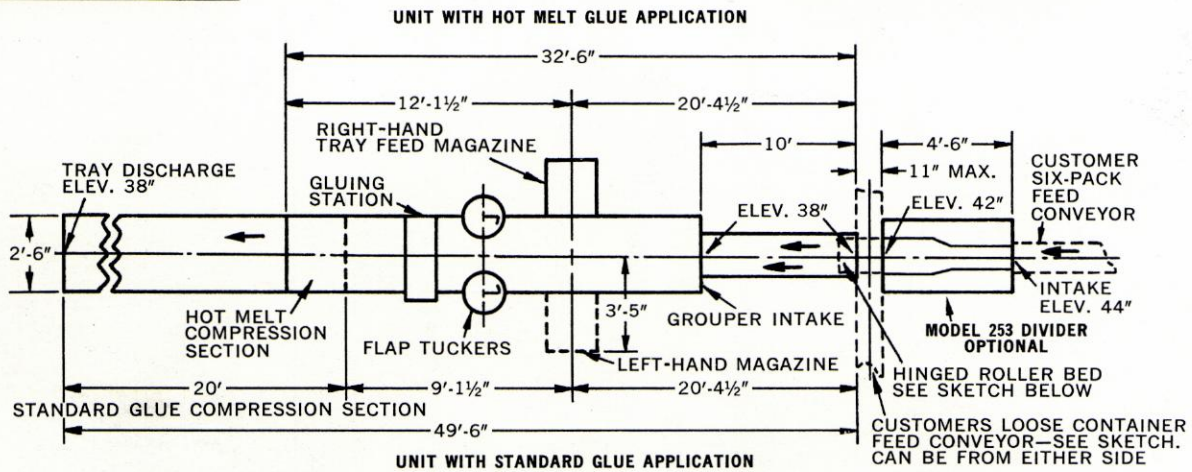
The Type 202 Traymore receives the product in line with the conveying belt. The packs are upright with carrying devices on top, if used. A pre-cut, pre-scored sheet of corrugated board is fed from the magazine into the loading area where the product is placed in position by the Traymore. The board with the product

in position then passes through the trayforming area where the leading and trailing flaps are folded up against the product while the outer flaps have glue applied to them. After passing the gluing station the outer flaps are then folded up against the leading and trailing flaps. The tray then passes into the compression unit where the glued flaps are compressed for sufficient time to allow the glue to set and form

a permanent bond. The folded trays are then discharged from the Traymore, ready for palletizing, shipment, etc.

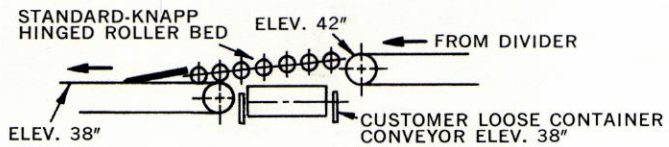
A Standard-Knapp Sales Engineer is eager to assist you. Discuss your tray forming problems with him, it could prove to be an outstanding investment of your time.

**SPECIFICATIONS**



TYPE "B" FOR SIX-PACKS

TYPE "C" FOR SIX-PACKS & LOOSE CONTAINERS



**TYPICAL FLOOR PLAN**

**PRODUCT PATTERNS**

Six-packs

2 x 2 x 1

Loose containers

4 x 6 x 1

**SPEED OF OPERATION**

Up to 60 trays per minute

**MOTOR SIZES**

Hot Melt (Model 202BH)

3.5 hp

Cold Glue (Model 202BC)

5 hp

**ELECTRICAL REQUIREMENTS**

Separate supply required for Hot Melt console

230-volt ac, 3 phase, 25 amp.

230-volt ac, 1 phase, 25 amp.

460-volt ac, 3 phase, 12 amp.

**AIR REQUIREMENTS**

1.0 cu. ft./min. at 60 psi/cycle

**SHIPPING WEIGHT (Approx.)**

Model 202BH

5,980 lbs.

Model 202BC

9,000 lbs.

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

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**STANDARD-KNAPP**

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