

Spee-Dee
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Packaging Machinery, Inc.
PO. Box 656
Sturtevant, WI 53177
(414) 886-4402
Cable: SPEEDEE
FAX No.: (414) 886-5502

Spee-Dee-Matic®

Spee-Dee-Matic with automatic controls offers hi volume efficient product fill while maintaining cost effective controls.

Spee-Dee-Matic is capable of providing one, two or more fills per cycle with variable filling speeds ranging from 6 to 180 fills per min.

Fill volume can start at .5 cu. in. (8 cc) and be increased to meet changing filling needs.

Single or twin hopper configuration can hold from .5 cu. foot up to 3.5 cu. ft. of product.

Programmable controls or electro mechanical packages can be designed to meet differing filling needs.

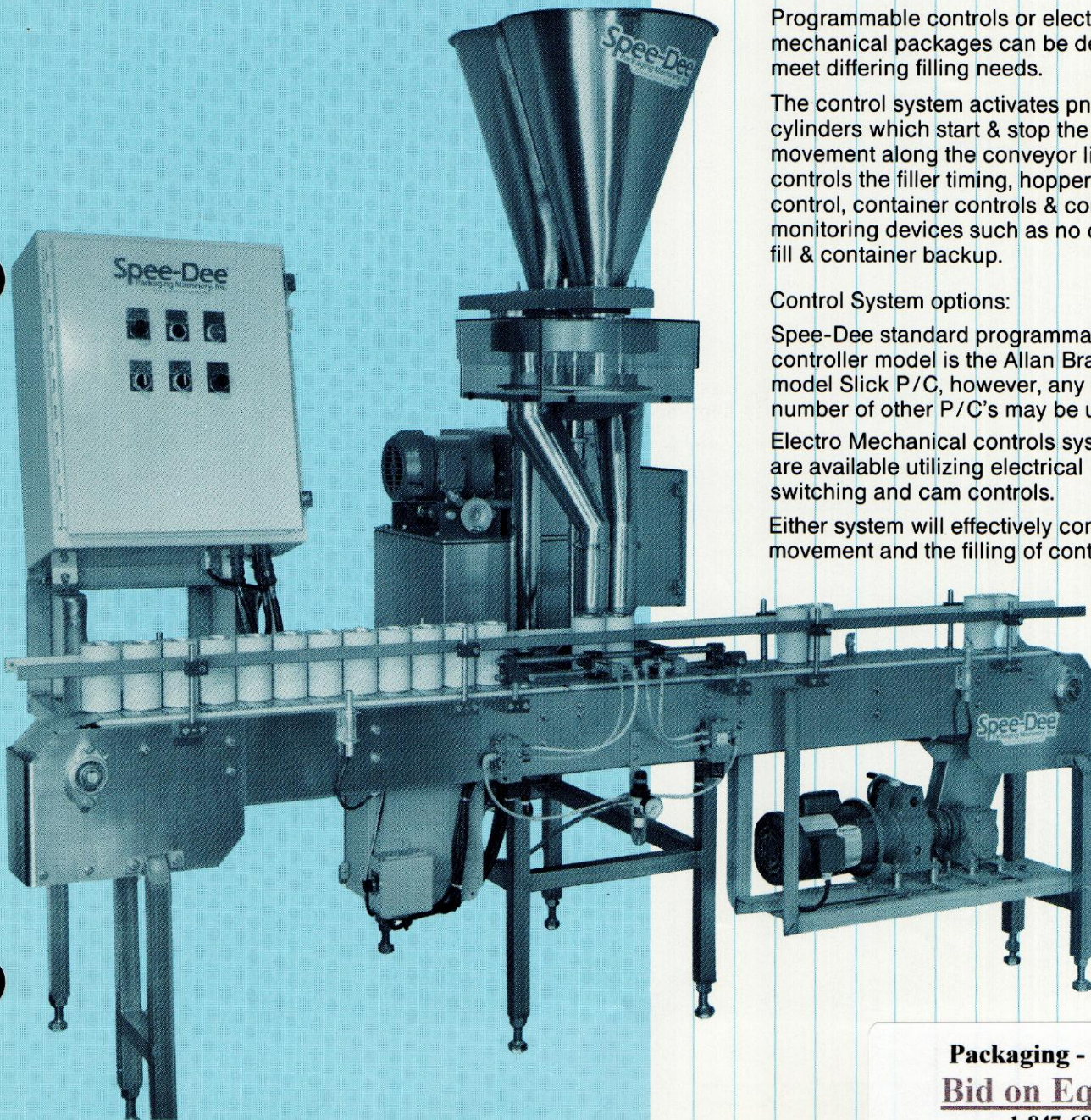
The control system activates pneumatic cylinders which start & stop the container movement along the conveyor line. It also controls the filler timing, hopper level control, container controls & container monitoring devices such as no can - no fill & container backup.

Control System options:

Spee-Dee standard programmable controller model is the Allan Bradley model Slick P/C, however, any one of a number of other P/C's may be used.

Electro Mechanical controls systems are available utilizing electrical switching and cam controls.

Either system will effectively control the movement and the filling of containers.



**Packaging - Processing
Bid on Equipment**

1-847-683-7720

www.bid-on-equipment.com

Applications:

- Popcorn
- Unpopped Popcorn
- Carmel Corn
- Rice/Dry Beans
- IQF vegetables
- Bread Crumbs/Croutons
- Sugar & confectionaries
- Salt
- Drink powder (mixes)
- Spices
- Cake mixes
- Cake decorations
- Elbow macaroni
- Dehydrated vegetables
- Dry pet foods
- Wild bird seed
- Detergents
- Washing powders
- Dry Chemicals
- Filter media
- Plant Food
- Craft beads & sequins
- Nuts
- Processed foods
- Coffee

Accessories/Options

Conveyor

Construction - Stainless Steel
- Food Grade Plastic

Length - standard 8 ft. & 10 ft.

Chain width 4½ in. & 6 in. standard

Rails - single height or double height

Pneumatic air cylinder control standard

Feed Direction - Right to left
- Left to Right

Fill controls

No can no fill

Container back up control

Unscrambler tables

Accumulator tables

Container vibrator platform assembly

Hopper level control

Spee-Dee set volume control

USDA filler models available

Specifications

Electrical requirements

Standards - US - 115 VAC 1 phase 60 Hz

- European - 230 VAC 1 phase
50 Hz

Other voltages available

Dimensions - (height, length, width & weight)
all dependent upon options and filler series
machine used. Drawings available upon re-
quest. Drawings and specific filling head
brochures available upon request.

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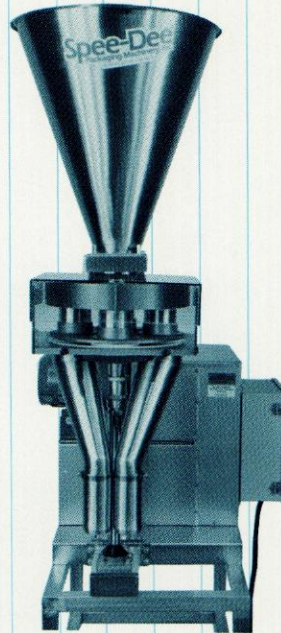
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Spee-Dee filler head models CBE, CME & CHE are readily adaptable to Spee-Dee-Matic applications.



CME Filling Head

2 or more fills per cycle

Product fill

.5 cu. in. (8 cc) to

155 cu. in. (2.5 liters)

6 to 180 fills/min.

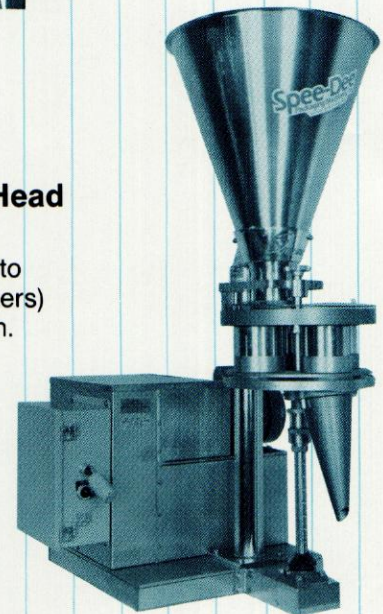
CBE Filling Head

Product fill

.5 cu. in. (8 cc) to

200 cu. in. (3 liters)

6 to 60 fills/min.



CHE Filling Head

Product fill

68 cu. in. (2 lbs./1 kilo)

to 700 cu. in. (20 lbs./10 kilos)

6 to 60 fills/min.

