

# SPEE-DEE®

## CM & CME Series Fillers

Compact, twin hopper, high speed, heavy duty filling machines and filling heads. Capable of two or more Fills Per Cycle.

### • The "Weight-By-Volume Cup" Technique

SPEE-DEE filling machines accomplish **accurate** weighings by filling a measured **volume cup**, leveling off the product and discharging the measured amount into a bag or container. The principle is the same one used by cooks for centuries, to "**measure**" rather than "**weigh**" ingredients. The weight is accurate because the volume is the same. In fact, cup filling heads are used on some of the most sophisticated packaging machines in the world.

### • The Versatile CM Series

The standard CM machine with a 2.1 cu. ft. twin stainless steel hopper, and a full set of interchangeable volume cups and plates, will allow you to run volumes of less than 1/2 cubic inch (8 cc), to 155 cubic inches (2.5 liters). This translates into weights from a few grams to 3 lbs. (1.5 kg) of average density product. The variable speed drive allows a wide range of filling speeds, from 6 to 80 per minute. Other models available for larger capacities and higher speeds.

### • Fast, Accurate, and Efficient

With our Geneva Drive, cup travel time is **minimized**, while maximizing cup time beneath feed hopper and over discharge spout. Combine this with our volume cup leveling system and you can be assured of smooth, accurate filling with exact uniformity and reliability. Micrometer adjustment allows the volume to be easily adjusted to the target weight.

### • Durability and Reliability

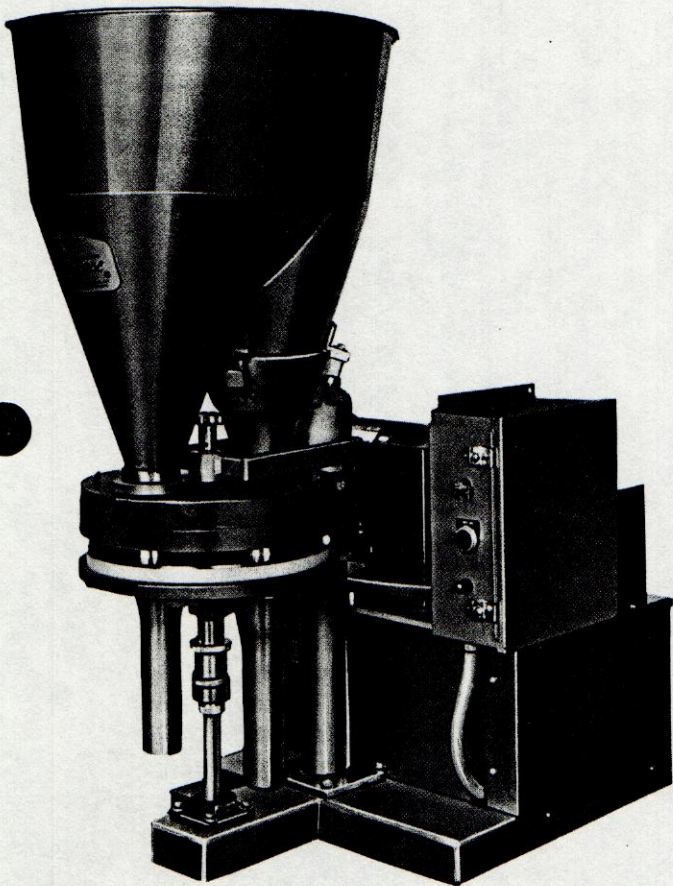
Feed hoppers, cups, cup plates, and spouts are made of plain, coated, or plated aluminum or stainless steel for long wearing durability. The gear box cover is stainless steel. Our simple design means fewer moving parts and less down time.

### • Flexible, Easy to Maintain

The SPEE-DEE CM features a twin hopper. That allows you to discharge through two or more drop tubes. You can fill multiple packages with each index giving you high production rates. The complete unit is readily portable. Its baseplate can be bench mounted or placed on a floor stand with optional casters. The CM Series features a heavy-duty Geneva Drive. By adding electric indexing the CM "E" series will interface with a form, fill and seal machine, thermoform machine, cartoner, or can and bottle filler as a filling head. Maintenance is easy with our patented bayonet lock on the main shaft. Bottom, plates, and cups are all lowered in seconds for cleaning or changing cups. They can then be returned to original position without changing volume adjustment.

### • Backed With Confidence

SPEE-DEE has been manufacturing filling machines for over 40 years. Our durable, trouble-free design means SPEE-DEE fillers perform dependably ... day-in and day-out ... year-after-year. The SPEE-DEE name is known as the standard in the industry for cup filling machines.



*Packaging – Processing*

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