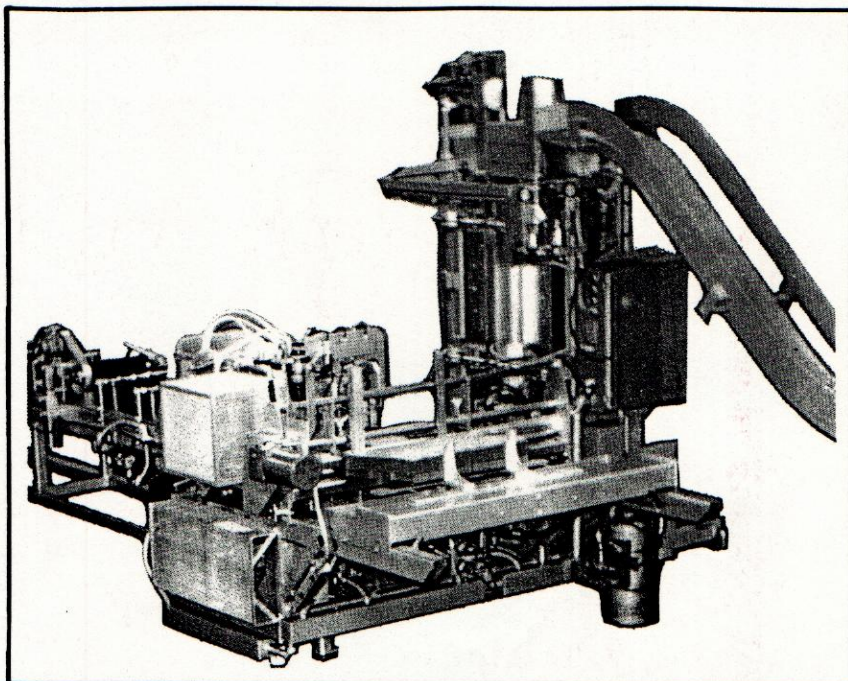


The Pak-Master II is a fully automatic wrap-around case which will accumulate the product, load the accumulated pattern onto a flat corrugated blank, form the blank around the load and seal it into a shippable container. This machine is sequence control which offers excellent flexibility for running multiple package sizes. The base machine can be supplied with a product infeed to handle practically any product such as cans, cartons, bottles, multi-paks, tubs, cheese blocks, floor tile, hardware items, etc. The wrap-around case provides a shipping container which offers greater product protection and merchandising value at a lower cost.



## MAJOR BENEFITS

### 1. MATERIAL SAVINGS:

Pak-Master wrap-around blanks use up to 25% less board than regular RSC containers.

### 2. LABOR SAVINGS:

Eliminates costly hand packing, and one operator can monitor two or more machines.

### 3. BETTER PRODUCT PROTECTION:

In the Pak-Master System the flat blank is wrapped tightly around the product load, using it as a mandrel. Accordingly, product movement and subsequent damage is significantly reduced. Packing cans this way reduces potential chime riding with attendant can denting and label scuffing. Tightly

wrapped carton products have greater stacking strength, less face to face rubbing and the possibility of carton bulge is prevented.

### 4. LOWER STORAGE AND SHIPPING COSTS:

The flat container blanks require approximately 25% less storage space and save on shipping costs over regular RSC containers.

### 5. LOWER ADHESIVE COSTS:

Resulting from reduced flap area.

### 6. INCREASED PRODUCTIVITY:

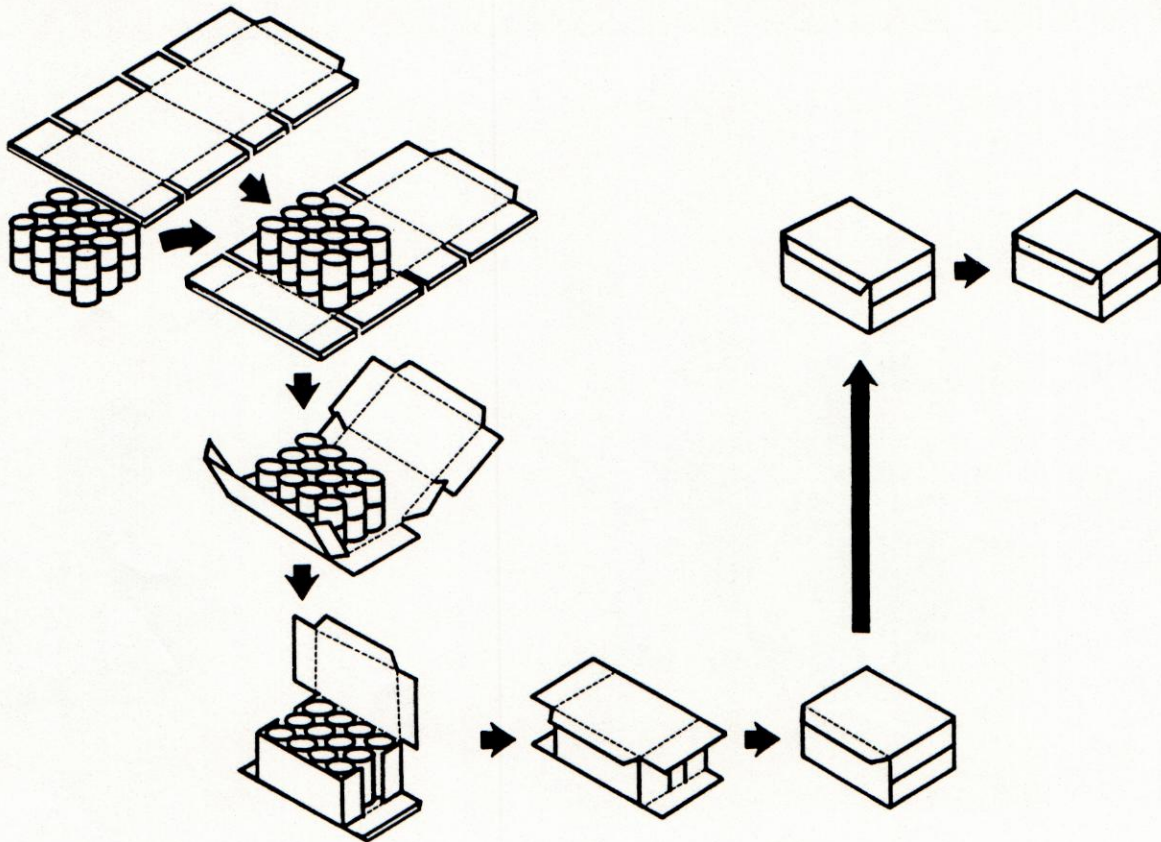
Elimination of hand labor enables consistent high speed production output.

# Pak-Master

Pak-Master Manufacturing Co.  
a division of Paxall, Inc.

General Offices: 31800 Hayman Street, Hayward, CA 94544 (415) 489-3900.  
Sales Offices: Chicago (312) 439-1300; Los Angeles (213) 545-0107;  
Cincinnati (513) 874-4754; San Francisco (415) 489-3900;  
Fairfield, New Jersey (201) 764-6913.

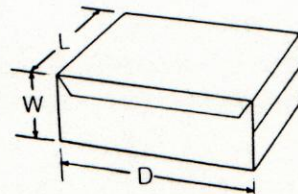
# Pak-Master wrap-around concept



## GENERAL SPECIFICATIONS

### PACKAGE SIZES:

	Minimum	Maximum
D	9"	20"
L	7	14
W	3	10



### CONTAINER STYLE:

Machine can be fitted to handle full wrap-around printer-slotter or die cut style case with RSC, FOL, POL or shyed flaps and easy open features or trays with a minimum sidewall of 2-1/2".

### OPERATING SPEED:

Up to 25 cases per minute.

### ADHESIVE SYSTEM:

Standard: Cold resin extrusion system with external tank and quick disconnect glue heads.

Optional: a.—Hot melt spray glue system.

b.—Cold resin spray system.

### UTILITIES:

Electrical: 230 V 16 AMPS

460 V 8 AMPS

Air: 2.5 CFM @ 100 PSIG percycle.

### FLOOR SPACE REQUIREMENTS:

Space required for base machine is approximately 11' x 10' x 10' high plus infeed.