



## High-Volume Custom Trayveyor

### Key Features:

- Custom machines available to meet special packaging requirements.
- Color touch screen operator interface (HMI).
- Designed to use custom-printed registered, random repeat or unprinted film lidding.
- For use with flat-flanged plastic and paperboard trays.
- Quick and easily interchangeable tray carriers for various tray sizes.
- Seals packages up to 500 inches per minute.
- Efficient continuous motion sealing ensures high quality and consistently sealed packages.
- Speed and temperature controls are easily adjustable.
- Streamlined design makes for easy integration into food production/packaging line.
- Stainless steel and anodized aluminum construction.
- Dual lane option available.

Custom Machine Shown



### Benefits:

- Custom-printed and die-cut lidded trays to maximize product merchandising.
- Lowers packaging costs (film lidding vs snap-cover domes.)
- Improves package performance, leak-resistant, microwavable/ovenable.
- Full option packages available.
  - Gas flush
  - Automatic tray Denesting Equipment
  - Check Weigher/Metal Detector/Conveyor
  - Infeed/Outfeed Conveyors
  - Automatic Filling Equipment
  - Date Coder
- In-Line Label Printers
- Load Shelves
- Service/Maintenance Agreement
- Removable Catch Pans
- Rotary Tray Accumulator
- Printed film-to-tray registration

**Manufactured in the U.S.A.**



Oliver Packaging & Equipment Company  
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**Packaging - Processing**  
**Bid on Equipment**  
**1-847-854-8577**  
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## SPECIFICATIONS:

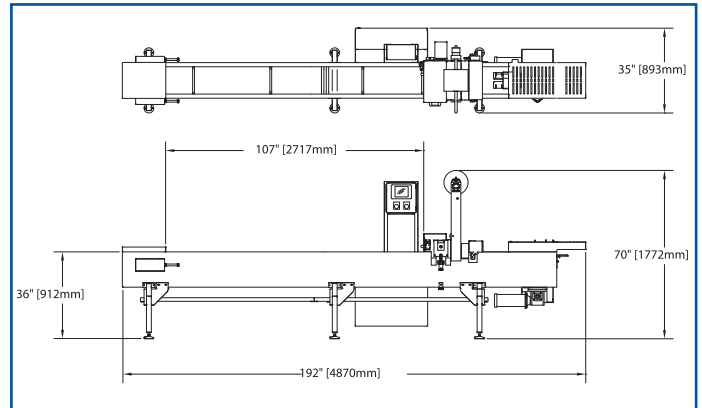
### Construction:

Model 54-1000 series Trayveyor features stainless steel frame and base construction for low maintenance and ease of cleaning. A PLC precisely controls the sealer for maximum output.

### Conveyors and Sealing Sleeve Model 54-1000 series:

Trayveyor is designed for flat-flanged plastic, and paperboard trays. The tray carriers are made of anodized aluminum for durability.

- Overall Length: . . . . .192"
- Overall Width: . . . . .35"
- Overall Operating Height: . . . . .36"
- Overall Height: . . . . .70"
- Usable Infeed Length: . . . . . 107"



### Electrical:

208 VAC, 60Hz, 3PH, 30 AMPS  
\*Other electrics available

### Air Supply:

80 psi

### Maximum tray dimensions:

8.5" Wide x minimum of 3.5" - up to 14" Long (in 1/2" increments) x 3" Deep

### Maximum printed/unprinted roll diameter:

10". Printed/unprinted roll core diameter 3".

### Accessory Equipment:

- IN-FEED/OUT-FEED CONVEYORS
- IN-LINE LABEL APPLICATORS
- IN-LINE LABEL IMPRINTERS
- GAS-FLUSH SYSTEM
- AUTOMATIC TRAY DENESTING EQUIPMENT
- AUTOMATIC FILLING EQUIPMENT
- METAL DETECTOR
- CHECK WEIGHER
- DATE CODER
- LIDDING MATERIAL
- LOADING SHELVES- for hand loading applications.

Manufactured under one or more of the following:  
U.S. Patent # 4,196,561  
U.S. Patent # 4,296,589  
U.S. Patent # 4,194,341  
Other U.S. and foreign patents pending  
Engineered by:  
Calibre Products LLC

The information contained herein is correct to the best of our knowledge. The recommendations or suggestions are made without guarantee or representation as to results. Freedom from any patent owned by Oliver Packaging and Equipment or other is not to be inferred.

Above specifications subject to change without notice

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