



Dimensions

D = Product (tube) diameter
 L₁ = Product (tube) length, total

L = Carton length }
 B = Carton width } Inside
 H = Carton height } dimensions

A = 1.21 x D (tubes only)

C = 1.57 x D (tubes only)

e = 0.4 x H (min 10, max 20)

f = $\frac{e + H}{2}$ (max 25)

g = f (max 30)

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Max. product length (L₁)

At standard carton length 220 = 200 mm

At carton length 260 = 250 mm

At carton length 320 = 300 mm

Cardboard quality

For small cartons: 200 - 300 g/m²

For big cartons: 275 - 400 g/m²

Transport and storing

The plain cartons should be standing on their longitudinal edges when transported and stored. Several layers in the transport carton must be separated by insertions.

Bent and twisted cartons can never be run free from disturbances in the cartoning machine.

Storing temp.: 20° C. Rel. air humidity: 65%.

Code marking

The carton tuck-in flaps can be code marked with embossed figures and/or letters in the cartoning machine.

Carton Size Range		Min dim. mm Length Width Height			Max dim. mm Length Width Height		
NORDENPAC For connection to Arencomatic tube fillers	NP 1000/N	70	20	15	220	52	52
	NP 1000/NX	70	20	15	220	70	75
	NP 1000/L	135	20	15	260	52	52
	NP 1000/LX	135	20	15	260	70	75
	NP 2000/N	70	20	15	220	52	52
	NP 2000/NX	70	20	15	220	70	75
	NP 2000/L	135	20	15	260	52	52
	NP 2000/LX	135	20	15	260	70	75
NORDENPAC Single cartoners, can be connected to tube fillers or other machines	NP 1508/N	135	60	15	220	150	52
	NP 1508/LX	135	60	15	260	150	75
	NP 1510/N	135	60	15	220	200	75
	NP 1510/L	135	60	15	260	200	75
	NP 1510/SL	135	60	15	320	200	100
	NP 3000/N	70	20	15	220	52	52
	NP 3000/NX	70	20	15	220	70	75
	NP 3000/L	135	20	15	260	52	52
NP 3000/LX	135	20	15	260	70	75	

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