



PROCESS CYCLE

- 1 EMPTY TRAYS FED UNDER STARCH BOX AND FILLED WITH STARCH.
- 2 FILLED TRAY LEVELLED OFF.
- 3 MOULD-BOARD WITH CONFECTIONERY SHAPE PUSHED INTO STARCH TO LEAVE AN IMPRINT.
- 4 LIQUID CONFECTIONERY DEPOSITED INTO STARCH IMPRINTS.
- 5 FILLED TRAYS STACKED ONTO PALLET.
- 6 PALLET WITH FULL STACK OF TRAYS DISCHARGED FROM STACKER.
- 7 FULL PALLETS TRANSFERRED TO DRYING ROOM.
- 8 FEEDER RUN-IN LOADED WITH STACK OF TRAYS (CONTAINING CONFECTIONERY) ON PALLETS.
- 9a TRAYS FED FROM STACK TO BUCK TRAY EMPTYING SECTION.
- 9b EMPTY PALLETS CONVEYED UNDERNEATH MACHINES TO STACKER.
- 10 TRAYS WITH FINISHED GOODS INVERTED TO DISCHARGE GOODS AND STARCH INTO SEPARATING SECTION.
- 11 STARCH PASSES THROUGH ROTARY SCREEN AND GOODS ARE BRUSHED TO REMOVE RESIDUAL STARCH.
- 12 GOODS DISCHARGED ONTO FINISHED GOODS CONVEYOR FOR TRANSFER TO SUBSEQUENT PROCESSING.
- 13 STARCH IS COLLECTED AND CONVEYED UP AND INTO ANY ONE OR COMBINATION OF THE ALTERNATIVE CYCLES.

DEPOSITS
 CREAMS, JELLYS, JU JU'S, GUMMY BEARS,
 MARSHMALLOWS

