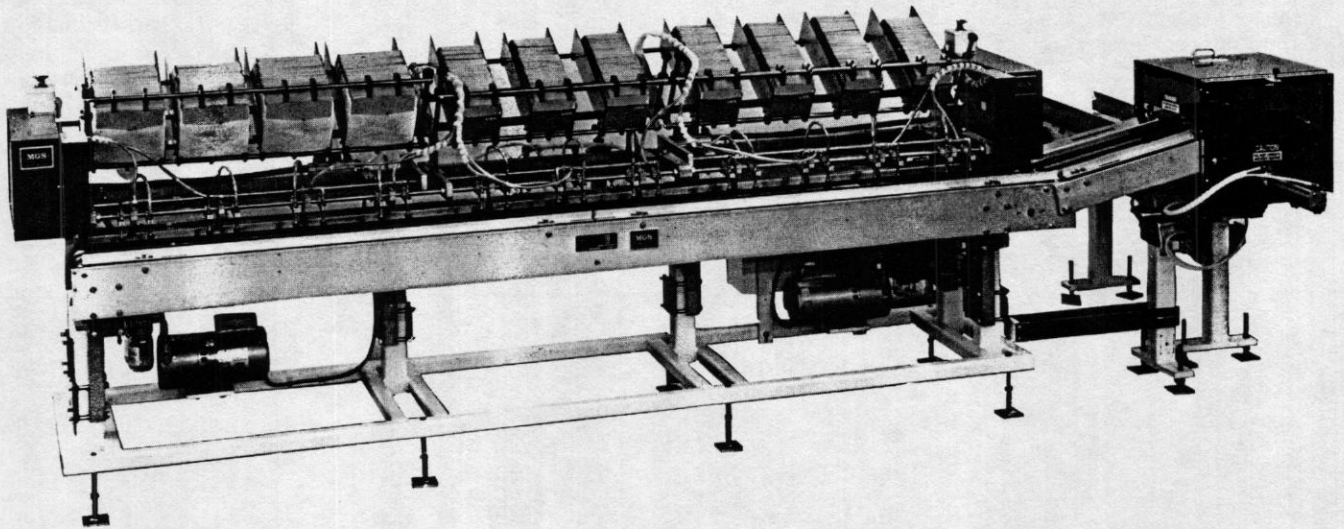


# MGS Collating

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**Collating:** Grouping together several different items into one product.

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**Model COL-1104:** An 11 station IPP pick and place machine feeding a combination of different size floppy disks for a Software package.

**Products Typically Handled:**

Greeting Cards/Envelopes  
Floppy Disks  
Micro Disks  
Coupons  
Booklets  
Books  
Cartons

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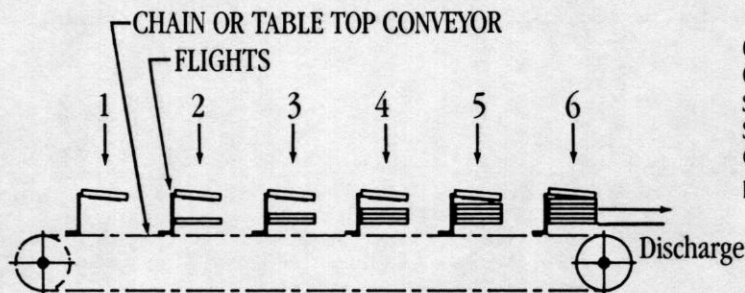
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# MGS Collating

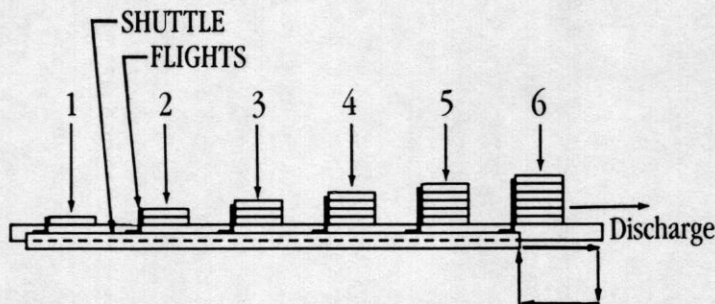
## C O L L A T I N G O P T I O N S :

PLC Control Systems  
 Message Displays  
 Variable Speed Drives  
 No Product No Place  
 Interface into most brands of Wrappers  
 Gluing Attachments

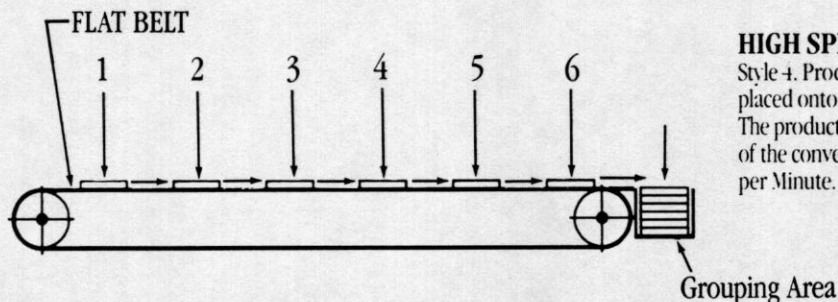
The following drawings illustrate the more common collating conveyors used. The numbers 1-6 represent product feed magazines such as an IPP or RPP model Pick and Place machines. The discharge may be either manual or automatic.



**CONTINUOUS MOTION COLLATING CONVEYOR**  
 Style 1. Flighted Chain Conveyor  
 Style 3. Flighted Table Top Conveyor. Up to 200 Groups per Minute.



**INDEXING SHUTTLE CONVEYOR**  
 Style 2. Flighted Walking Beam  
 Style. Up to 60 Groups per Minute.



**HIGH SPEED BELT**  
 Style 4. Product is simultaneously placed onto the Conveyor Belt. The product is grouped at the end of the conveyor. Up to 25 Groups per Minute.

**MGS**

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