



FEATURES

- Bartelt Cartoners can handle the insertion of coupons, recipe booklets, cooking pans, cans, jars, or pouches of accessory products.
- As many as 100 pouches may be collated and inserted in a carton, if desired, and these operations performed automatically.
- One cartoner may be timed with and serve two packagers in such functions as handling cake mix pouch and a frosting mix pouch for insertion in a common carton.
- Bartelt Cartoners can monitor their own operation through various electronic devices and limit switches.

APPLICATIONS

The Cartoners can be operated in synchronization with a Bartelt Packaging machine or independently, either manually or automatically.

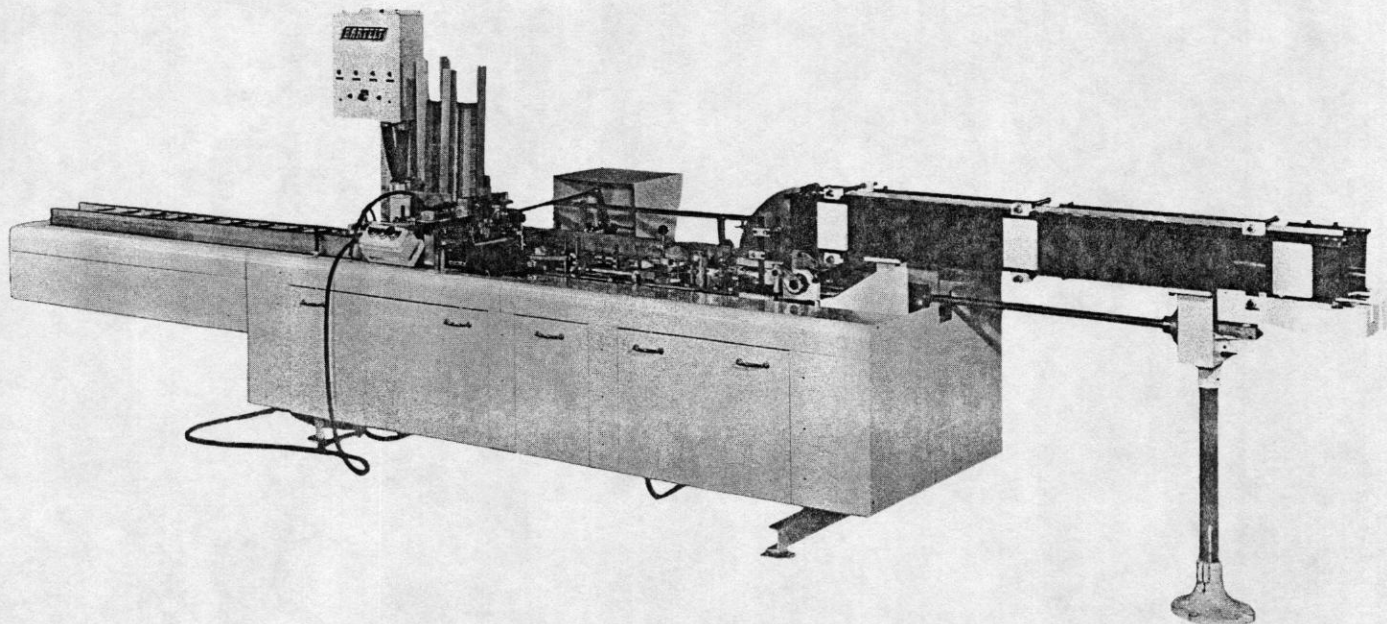
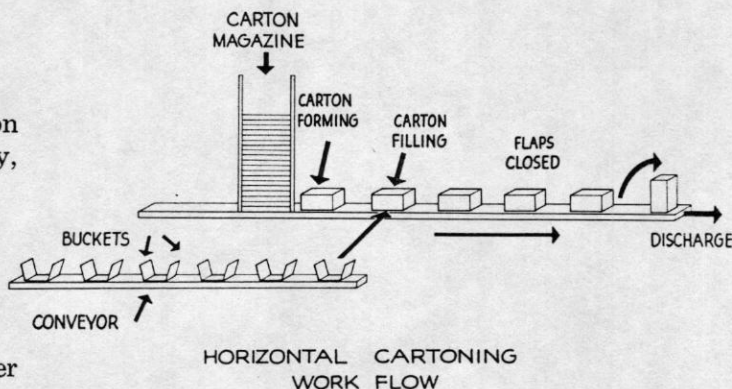
SPEEDS

Up to 60 cartons a minute, depending on the number of pouches per carton, the type of index drive unit, the carton size and/or carton characteristics.

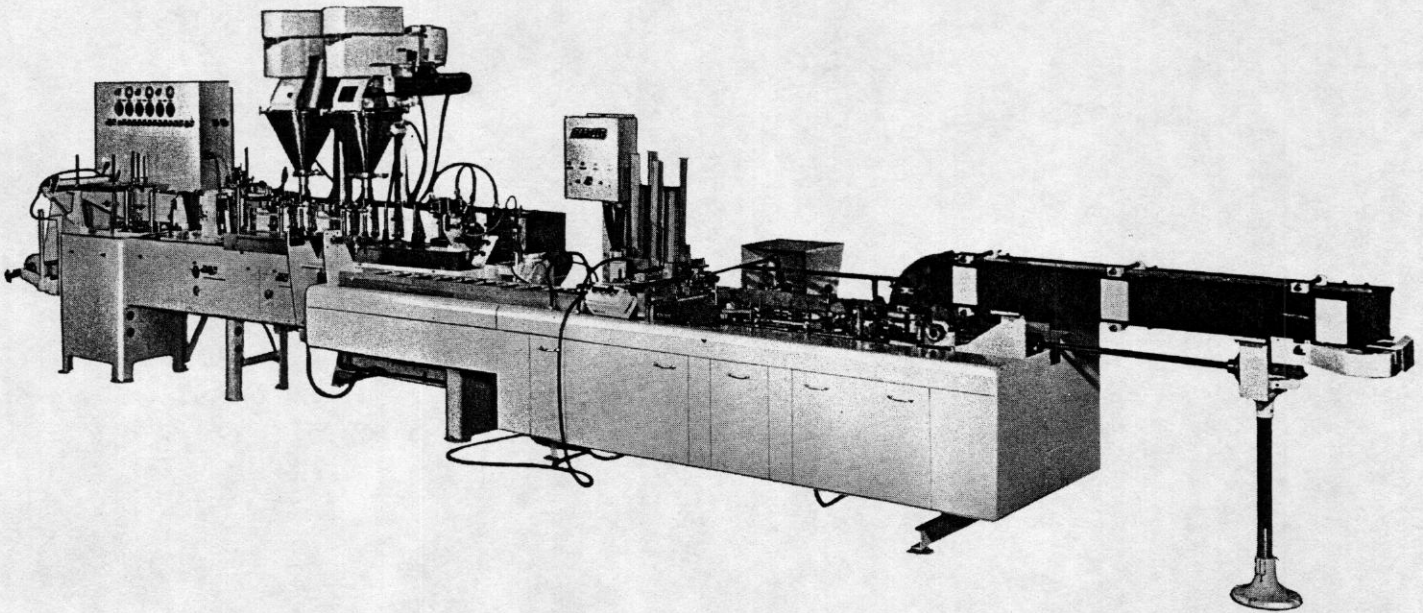
**AUTOMATIC
CARTONER**

Model 7 IM

Model 7 IM operates independently or integrally driven by a Bartelt Packager. Cartoners automatically collect and insert one or more pouches, and accessory items into a preformed carton, then fold, glue (or tuck) the carton end flaps.



BARTELT AUTOMATIC CARTONER



SPECIFICATIONS

Model 7 IM Carton Size Range: Min: $\frac{3}{4}$ " wide x $2\frac{1}{2}$ " long x $2\frac{3}{4}$ " deep.
Max: $2\frac{1}{2}$ " wide x $6\frac{1}{8}$ " long x $8\frac{1}{4}$ " deep.

Optional Equipment:

1. Cartoner will glue or tuck ends, or any combination, including reverse tuck and forms of tamper-proof tuck.
2. Van Buren ears.
3. Die cuts and easy opening features are available.
4. Machine accepts application of tamper-proof tapes.
5. Coupon inserters can be added.
6. Special embossers and date coders can be added.
7. Central lubrication is available.
8. Special wiring, plating and finish for water washdown is available.

Power: 220 (or 440) volt, 60-cycle, 3-phase.

Control: 110 volt, 60-cycle, single phase.

Drive Motor: Totally enclosed, variable speed industrial motor with horsepower as required. When synchronized with a packager, motor is mounted on a jack shaft from which both packager and cartoner are chain driven.

Clutch: Manually engaged clutch which automatically disengages when subjected to overload.

Materials and Finish: Base — heavy industrial weldment.

Castings — grey iron to special alloys, as required. Machine is primed and painted with highest quality refrigerator-white baked enamel as standard finish.

Vacuum: $\frac{1}{2}$ hp vacuum motors supplied as required.

Model 7 IM Dimensions: Front to back is 4 feet; Length is 19 feet with compression dryer; Height is $5\frac{1}{2}$ feet.

Model 7 IM Weight (crated): Approximately 2000 pounds.

"A Bartelt machine, engineered specifically for your packaging program, is your best packaging investment."

BARTELT ENGINEERING CO., INC.

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