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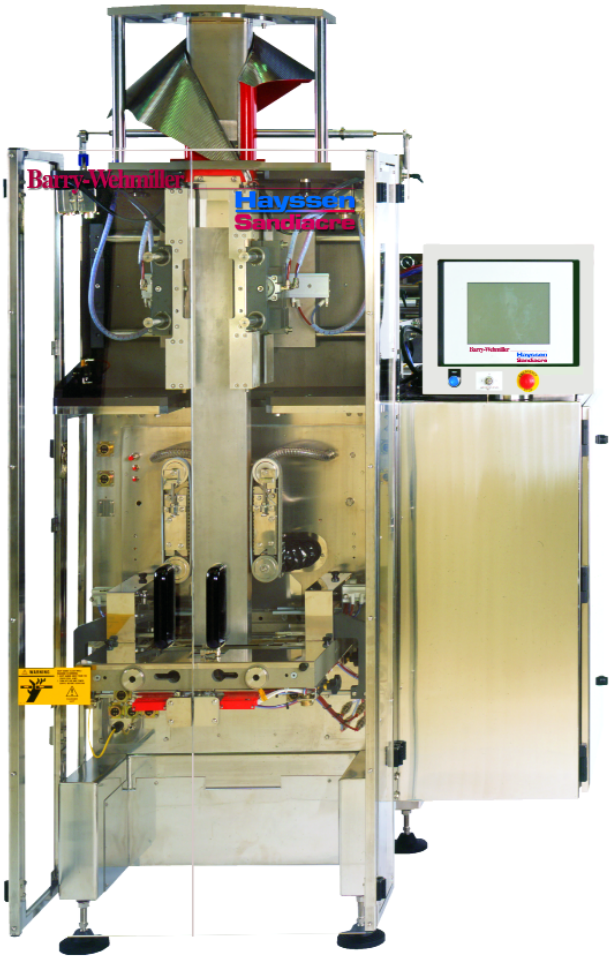
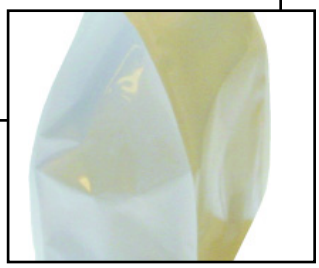
HayssenSandiacre

Quad Pack™





Features:

- Pneumatically-operated cross seal jaws and servo-operated transport - L/LT models only.
- Servo-driven film transport and servo-driven cross seal jaws - LD/LDT models only.
- Allen Bradley control system with PanelView touch screen operator interface with choice of languages and access restriction feature.
- Simple menu-based rapid storage and retrieval function for 50 product recipes.
- Synchronisation for feed systems.
- Individual temperature adjustment for sealing elements.
- Horizontal jaw obstruction detection, incorporating instantaneous machine stoppage if required.
- Automatic out of tolerance monitoring of heating elements with instantaneous machine stoppage - (heatseal).
- Fully interlocked safety guarding system.
- Film reel runout device.
- Painted mild steel, fully enclosed construction.

Barry-Wehmiller

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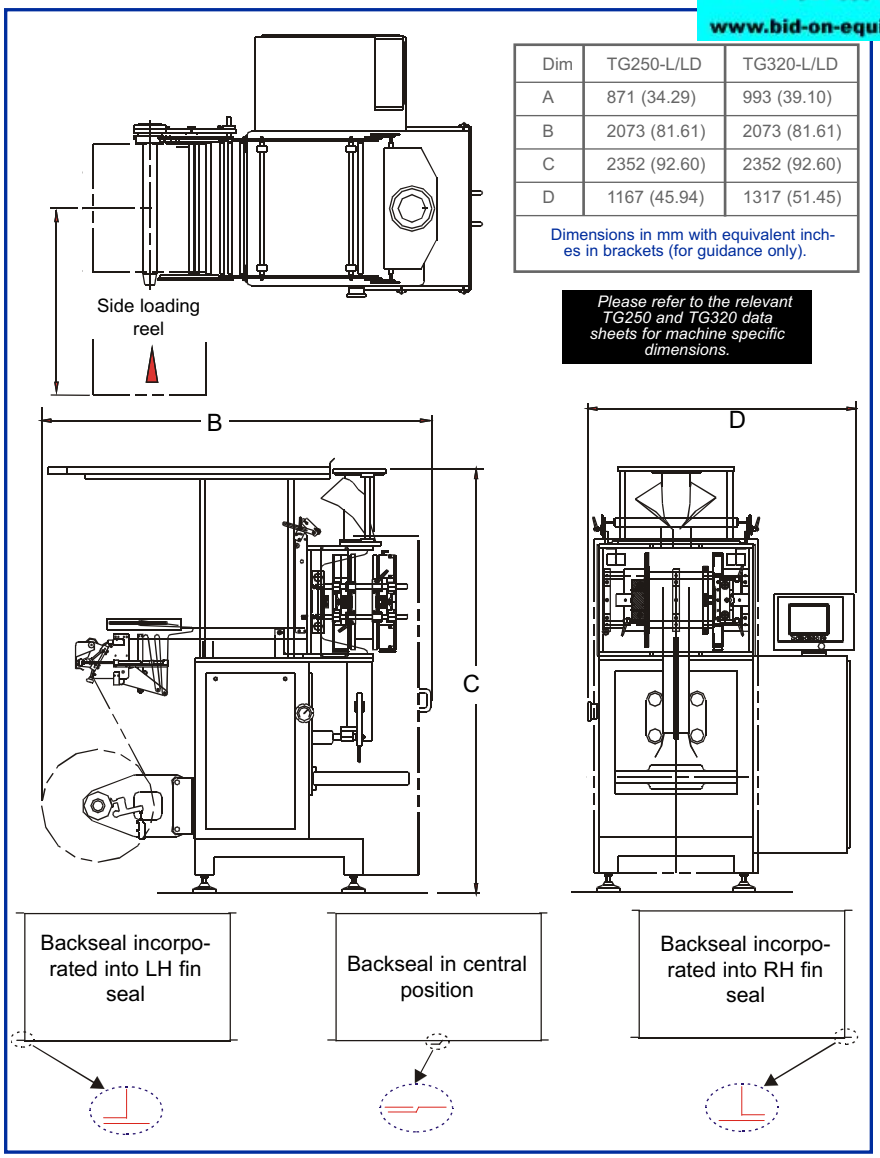
Quad Pack™

General

The equipment used to manufacture the Quad Pack™ style pack can be supplied as an integral part of Sandiacre's full servo and servo transport range of TG250 and TG320 machines (i.e. L, LT, LD, LDT) or as a retrofit to your existing machine*.

The main benefit of the Quad Pack™ is the additional print panel which becomes available when the back seal is incorporated into one of the fin seals. This benefit enhances pack appearance by giving an unbroken surface for additional product information or graphics.



Dim	TG250-L/LD	TG320-L/LD
A	871 (34.29)	993 (39.10)
B	2073 (81.61)	2073 (81.61)
C	2352 (92.60)	2352 (92.60)
D	1167 (45.94)	1317 (51.45)

Dimensions in mm with equivalent inches in brackets (for guidance only).

Please refer to the relevant TG250 and TG320 data sheets for machine specific dimensions.

Optional Features

- Film splicing attachment (standard on LD/LDT and optional on L/LT).
- Stainless steel top tray (standard on LD/LDT models and optional for L/LT).
- Film tracking from touchscreen (standard on LD/LDT models and optional for L/LT).
- Synchronisation for printer or labeller (standard on LDT and optional on LT).
- Right hand or left hand electrical cabinet.
- Left hand or right hand positioning of the operator interface panel, irrespective of cabinet positioning
- Stainless steel construction.
- Film tracking from touchscreen (standard on LD/LDT and optional on L/LT).
- Fully-automatic film tracking.
- Vacuum assisted belt-driven film transport - *highly recommended for difficult films*.
- DigiPoly (Impulse) Weld application horizontal/vertical seals - *this is only available if the Quad Pack™ assembly is disabled and the machine is equipped for DigiPoly (Impulse Weld) applications.*
- Gas flushing.
- Forming set inner tubes.
- Film splicing attachment (standard on LD/LDT and optional on L/LT).
- Low film supply advance warning.
- Stainless steel top tray (standard on LD/LDT and optional on L/LT).
- Bag metering.
- Static eliminator.
- Bag shaker.
- Bag support and discharge unit.
- Servo film transport system (standard on LD/LDT and optional on L/LT).
- Infeed poker.
- Jaw Options:
  - heated Euroslot.
  - nick knife.
  - block bottom - *this option must be purchased to enable the Quad Pack™ to be manufactured.*
  - gusset bag.
  - date coding.
  - punch hole.
  - strip pack.
  - carrier bag handle jaws - *this option is only available if the Quad Pack™ assembly is disabled and the machine is equipped for DigiPoly (Impulse Weld) applications.*
- Voltage surge protection.
- Full bag take-off elevator.
- Full bag rotary take-off table.
- Transverse zip applicator - LD/LDT models - refer to separate data sheet.
- Printer.
- Labeller.
- Ethernet connection for MIS/Scada systems.
- Powered reel unwind.
- Additional powered nip drive unit - only available with servo film transport system.
- Servo film transport system (standard on LD/LDT and optional on L/LT*).
- Twin tube versions are available (reference TG250-LT, TG250-LDT, TG320-LT & TG320-LDT).

* depending on the material used, existing clutch-brake machines may require upgrading to servo and vacuum-assisted transport.

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