

Compak II[®] MODEL A / SINGLE TUBE, SINGLE DRAWBAR

The Compak II Model A series machines offer full size range flexibility for efficient packaging of a wide variety of product types and sizes. The versatility, speed and accuracy of these machines are based on innovative design, rigid quality manufacture, and proven "on line" performance.

- **CLEAN, SIMPLE DESIGN** — Modern open style aids in clean-up and accessibility.
- **STURDY, HEAVY DUTY FRAME** — low stable profile, quality construction.
- **NEW FAST, ACCURATE FEED SYSTEMS** — All feeds specially designed for matched operation with each model.
- **FAST POUCH SIZE CHANGES** — Unitized forming shoulder and tube assembly allows simple two

bolt changeover of pouch width. Self-aligning platen provides even pressure and insures uniformly strong seals. Platen seals back seam only when film is stationary.

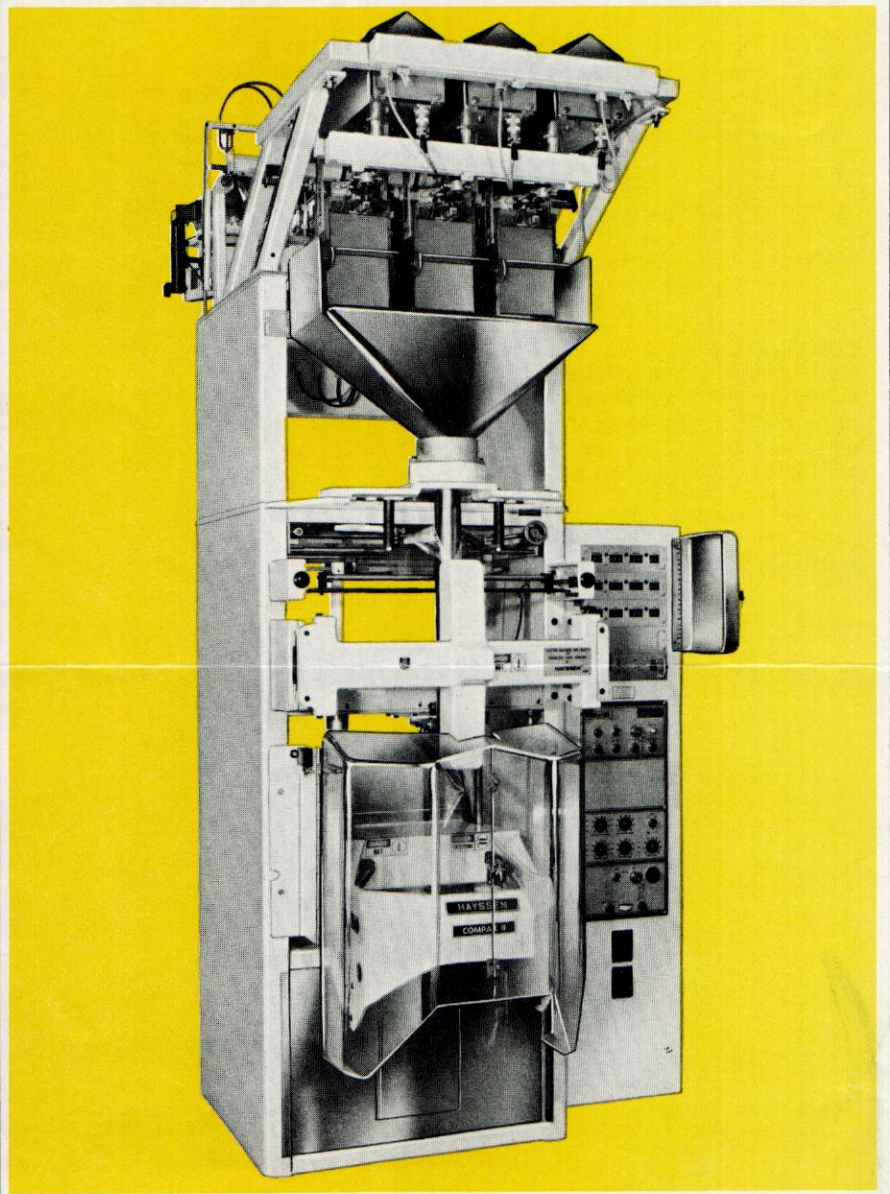
- **QUICK CHANGE FILM MANDREL** — detachable, expanding core roll lock. No loose screws or flanges. Lightweight, large diameter film rollers for smooth, low maintenance operation. Roll tracking adjustment from front of machine.
- **CANTILEVERED DRAWBAR** — Out front position discharges bags over conveyors and eliminates spillage of product on machine. Increased rigidity for smoother high speed operation. High heat efficient sealing system. Rugged cast drawbar allows use of heavy duty sealing systems with increased heat sink and cooling capacities.

- **SIMPLE, TOTALLY ENCLOSED, COUNTERBALANCED DRIVE** — Variable speed, balanced motion. Totally enclosed gear box running in oil.

- **VERSATILE ELECTRIC EYE** — (For printed film registration) incandescent light fully adjustable across entire web. Provides transmitted or reflected light from its own ambient light source. Control panel has built in milliammeter for sensitivity adjustment.

- **CONFORMS TO ANSI STANDARDS** — Hayssen Compak II machines conform to current American National Standards Institute (ANSI) standard B155.1-1973 safety requirements for the construction of packaging and related converting machinery.

vertical
form,
fill and
seal
packaging
machinery



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HAYSSSEN[®]

Compak II MODEL A / SINGLE TUBE, SINGLE DRAWBAR

SUPERIOR SEALING OF ALL MATERIALS

Totally engineered sealing systems provide exceptional performance with coated and laminated films as well as heavy gauge plastics.

RESISTANCE SEALING — individual thermostatic control of all four sealing dies insures accurate temperature control for stronger seals on coated cellophane, laminations, and other supported materials.

POLYETHYLENE SEALING — standard impulse trim for film savings or high speed 3 wire impulse sealing systems available. Highest quality construction, solid state control, stranded wiring, long-life switches, roll-to-replace Teflon. Cooling on front and rear jaws.

MODEL	WIDTHS	LENGTHS	
		RESISTANCE	POLY-ETHYLENE
A-9	1½"-10¼" (38-260)	4"-9" (102-228)	4"-8½" (102-216)
A-16	1½"-10¼" (38-260)	4"-15½" (102-394)	4"-15" (102-381)
A-20	1½"-10¼" (38-260)	4"-18½" (102-470)	4"-18" (102-457)
A-20S	4"-11¾" (102-300)	4"-18½" (102-470)	4"-18" (102-457)

figures in () are millimeters

COMBINATION SEALING — special quick change system with both polyethylene and resistance sealing.

FORMS ALL STYLE PACKAGES — pillow or gusset . . . vertical, horizontal, or combination end seal serrations on resistance . . . tail or trim seal on polyethylene . . . strip packs with perforations . . . hole punch . . . header label.

ACCURATE FEED SYSTEMS

SCALES

Guaranteed to eliminate underweights and reduce product give-away. Machine or floor mounted . . . matched bucket elevator systems. Available with DIGITRON or OMNITARE — Hayssen's exclusive non-contact direct digital readout and control systems. Also available with Automatic Flow Control — Hayssen's patented method of controlling product flow regardless of changing product, environmental factors or operator maladjustments.

PUMPS

Special no-drip cut off for neat, precise filling of liquids.

VOLUMETRICS

High speed filling of pieces and granular products. Available in 6 or 8 cup models . . . stationary bottom plate or trap door designs . . . hand wheel adjustment of volume in telescoping cups.

AUGERS

Consistent, precision filling of powders. Self feeding or free flowing auger designs. Agitators specially designed for the product.

(Feed system accuracies depend on product to be filled.)

SPECIFICATIONS

Speed — up to 80 pouches per minute. Optimum speed determined by pouch size, packaging material and product.

Packaging Materials — all heat sealable materials.

Back Seam — Lap, Fin, or Foldover back seals available.

Film Roll — Standard roll diameter 12" (305)
 Core I.D. 3" (76)

Drive — 1½ H.P. AC motor. Variable speed, ratchet adjustment of speed and stroke length. Totally enclosed.

Service Requirements:

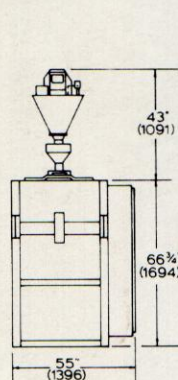
Electrical — 230 Volt/3 Phase/60 Cycle and 115 Volt/1 Phase/60 Cycle (Optional transformers for other voltages)

Air — Poly — 10 SCFM @ 100 PSI (283 L. @ 7 atm)

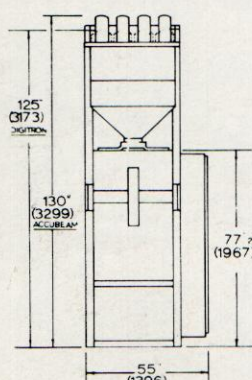
Resistance — 5 SCFM @ 100 PSI (142 L. @ 7 atm)

Water — (for polyethylene sealing)
 3 Wire: 3 Qts./Min. @ 60° F.
 (2.85 L./min @ 15° C)

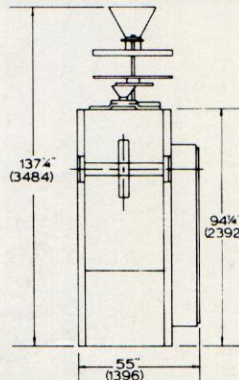
Trim: 2-4 Qts./Min. @ 42° F.
 (1.9-3.8 L./min @ 6° C)
 or optional refrigeration unit.



A-9 WITH AUGER FEED



A-16 WITH SCALE FEED



A-20 or A-20S WITH VOLUMETRIC FEED

Illustrations may be changed without notice. Dimensions and specifications are approximate and drawings are not to scale. Machines shown without guards are for illustration only. Guards are supplied and must be in place before operation. Sales are subject to prevailing terms and conditions of sale.

Printed in U.S.A.

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