



Warm Melt Supply Systems

For warm melt materials and
temperature conditioning applications



PROVEN QUALITY. LEADING TECHNOLOGY.

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Advanced Technology with a Modular Approach

Precision temperature control

Designed specifically for warm melt materials and temperature conditioning applications, Graco Warm Melt Supply Systems deliver superior heat control and performance in a reliable, easy-to-use, easy-to-maintain package. Instead of investing in a custom solution or equipment meant for other applications, Graco Warm Melt Supply Systems offer performance and flexibility at a reasonable price.

Easy to Service

- Smart design and simple features reduce time spent on maintenance
- A turnbuckle raises the air motor for easy maintenance

Precision Temperature Control

- Ensures consistent processes with accurate temperature control
- Modular controls eliminate the unreliability of point-to-point wiring

Check-Mate® Pump

- Quick-disconnect coupler reduces maintenance time

Integrated Drum Air Blow-Off

- Reduces downtime with quick, easy drum changes

Modular Design

- Modular approach lets you configure a system to fit your operation

Display Module

- Intuitive, easy-to-use screen navigation provides simple setup, monitoring and diagnostics

Integrated Air Controls

- Conveniently located – easy to see, easy to use

Platen Design

- Modular heaters provide plenty of power without the expense of a custom platen
- Minimizes leftover material and reduces waste
- Long-lasting, one-piece platen seals are easy to replace



Graco Warm Melt Supply System

Simplified maintenance reduces downtime

The control enclosure on the system contains temperature control modules, fuses, and electrical components that are extremely easy to remove and replace. No more point-to-point wiring or printed circuit boards – instead, control modules and components are designed for snap-on, snap-off removal and installation.

Easy Diagnostics

Easy to see green, yellow and red diagnostic lights indicate module status. If a control module needs to be replaced, simply remove the module and plug in a replacement.

Circuit Breakers and Electrical Components

- Modular assembly replaces complex wiring

Smisline Rail

- Distributes power to components
- Provides easy snap-on installation, reducing maintenance downtime

Low-power Temperature Control Modules

- For pump, hose and gun

High-power Temperature Control Module

- For heated platen



Applications

- Material transfer
- Automotive assembly
- Tier one automotive suppliers
- Door and window manufacturing

Materials

- Urethane
- Epoxy
- Warm melt sealers

Advanced Controls – The Rules Have Changed

Advanced, intuitive controls

The electronic controls on Graco Supply Systems help you monitor and control critical factors through an easy-to-use interface.



Display Module for efficiency and control

The Display Module allows you to configure your supply systems to operate in tandem for better productivity and improved uptime.

- Easy-to-use interface puts the operator in total control
- Gateway module can be added to connect your Warm Melt System to a fieldbus for external monitoring and control



Run screen

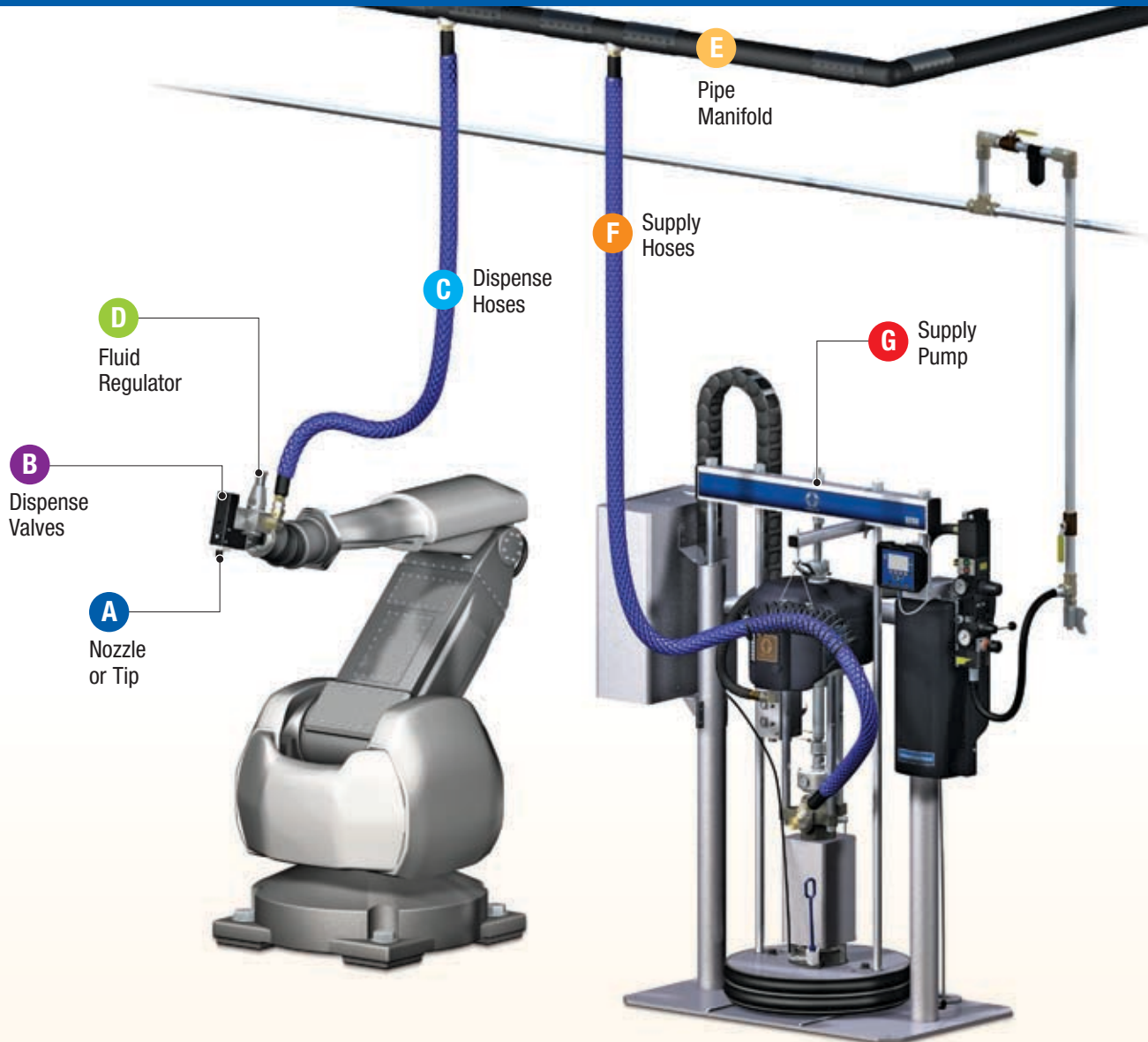
Simple, intuitive, icon-based heat control. Displays both set point and actual temperatures. Configurable for tandem systems. Controls four to six zones per ram or up to 12 zones for tandem systems.



Setup screens

Password protection optional. Adjustable warning and alarm limits, and setback temperature.

Components of the Graco Supply System



Other factors to consider when choosing a supply system

	A	B	C	D	E	F	G
Major Components:	Nozzle or Tip	Dispense Valves	Dispense Hoses	Fluid Regulators	Pipe Manifold	Supply Hoses	Supply Pumps
Selection Factors:	<ul style="list-style-type: none"> • Size, shape and type of fluid flow pattern 	<ul style="list-style-type: none"> • Usage <ul style="list-style-type: none"> - Manual - Automatic - Robotic - Shot • Pressure • Volume 	<ul style="list-style-type: none"> • Viscosity • Volume • Length • Pressure • Flexibility • Chemical compatibility 	<ul style="list-style-type: none"> • Viscosity • Pressure • Volume • Chemical compatibility 	<ul style="list-style-type: none"> • Volume • Pressure • Location • Drops • Chemical compatibility 	<ul style="list-style-type: none"> • Viscosity • Volume • Length • Pressure • Chemical compatibility 	<ul style="list-style-type: none"> • Container size • Volume • Viscosity • Pump location • Chemical compatibility
Equipment Options:	<ul style="list-style-type: none"> • Nozzles • Tips • Extensions • Brushes 	<ul style="list-style-type: none"> • Mechanical gun • Pneumatic gun • Nozzle <ul style="list-style-type: none"> - Extrusion - Spray - Length - Orifice 	<ul style="list-style-type: none"> • Steel, SST • Pipe JIC • Flexible hoses <ul style="list-style-type: none"> - PTFE - Buna - Nylon - Moisture-Lok 	<ul style="list-style-type: none"> • Mastic regulator • Pressure compensating valve 	<ul style="list-style-type: none"> • Steel • SST • Pipe • Tubing • Sizes 	<ul style="list-style-type: none"> • Steel, SST • Pipe, JIC • Flexible hoses <ul style="list-style-type: none"> - PTFE - Buna - Nylon - Moisture-Lok 	<ul style="list-style-type: none"> • Priming piston • Double ball • Ram mount • Single or dual wipers • Drum empty options • Auto crossover

Technical Specifications

Volume per cycle	11.7 in ³ (192 cm ³)	Fluid inlets without feed kits	1-1/4 npt (m)
Cycles per 1 gal (3.8 l)	21	Max operating temperature	
Fluid flow at 60 cpm	2.8 gpm (10.6 lpm)	Pump and platen	158°F (70°C)
Max fluid working pressure		Hoses, valves and regulators	212°F (100°C)
23:1	2300 psi (159 bar, 15.9 MPa)	Air inlet size	1/2 in npsm(f)
36:1	3600 psi (248 bar, 24.8 MPa)	Pump fluid outlet size	1 npt(f)
68:1	5000 psi (345 bar, 34.5 MPa)	Power requirements	
Max air input pressure		Compressed air	25-50 scfm typical
23:1	100 psi (7 bar, 0.7 MPa)	Electricity voltage	220/240 VAC, single phase, 50/60 Hz
36:1	100 psi (7 bar, 0.7 MPa)	Peak consumption	7.92 Kva
68:1	74 psi (5 bar, 0.5 MPa)	Manuals	313296

HOSE SIZE	- 8 (3/4 in -16 JIC)	- 10 (7/8 in -14 JIC)	- 12 (1-1/16 in -12 JIC)	- 16 (1-5/16 in -12 JIC)	- 20 (1-5/8 in -12 JIC)
INSIDE DIAMETER	.41 in	.51 in	.62 in	.87 in	1.13 in
HOSE LENGTH					
6 ft (1.8 m)	None	115875	None	115884	None
10 ft (3 m)	115873	115876	115880	115885	117821
15 ft (4.6 m)	115874	115877	115881	115886	117822
20 ft (6 m)	None	115878	115882	115887	None
25 ft (7.6 m)	None	115879	115883	115888	None
PUMP AND HOSE FITTINGS					
Pump/Hose Fitting (Qty: 1 hose)	253267	253268	120260	120261	120262
Pump/Hose Fitting (Qty: 2 hoses)	120263 + (2) 253267	120263 + (2) 253268	120263 + (2) 120260	120263 + (2) 120261	120263 + (2) 120262
Pump/Hose Fitting (Mini-5 pump)	C20678	C20679	C38006	None	None
Hose/Hose Fitting	120241	120243	120247	120249	120250
FITTINGS					
243656 (23:1 Compensator) Inlet: 1 in npt Outlet: 1 in npt	253267	253268	120260	120261	120262
243657 (51:1 Compensator) Inlet: 1 in npt Outlet: 1 in npt	253267	253268	120260	120261	120262
243697 (Distribution Manifold) Inlet: 3/4 in npt Outlet: 1 in npt	Inlet: 120256 Outlet: 253267	Inlet: 120257 Outlet: 253268	Inlet: 120258 Outlet: 120260	Inlet: 120259 Outlet: 120261	Inlet: 253276 Outlet: 120262
289208 (Compact Heated Regulator) Inlet: 3/8 in Outlet: 3/8 in	C20585	None	None	None	None
243700 (Heated Mastic Regulator) Inlet: 3/4 in npt Outlet: 3/4 in npt	120256	120257	120258	120259	253276
249515 (Top Feed Gun) Inlet: 7/8 in -14 JIC	120264	None	120265	None	None
249513 (Top Feed Gun w/ switch)	120264	None	120265	None	None
249514 (Btm Feed Gun)	120264	None	120265	None	None
249512 (Btm Feed Gun w/ switch)	120264	None	120265	None	None
243694 (Dispense Valve) Inlet: 1/2 in npt	120253	120255	120254	253269	253270
244951 (High Flow Dispense Valve) Inlet: 1/2 in npt	120253	120255	120254	253269	253270
244909 (Snuff-back Dispense Valve) Inlet: 1/2 in npt	120253	120255	120254	253269	253270
243701 (Distribution Header) Inlet: 1/2 in	120253	120255	120254	253269	253270

