

# Technical Specification

## General

- Up to 2" (50.8mm) printed image width per print head
- Print resolution 600dpi across the 2" (50.8mm) print swathe (vertically) and running speed dependent, between 150 and 600dpi in the material travel direction (horizontally)
- Up to four Domino L400 2" (50.8mm) print heads per system
- USB 2.0 link to FlexMail or Editor GT controller

## Print Head

- Dimensions:  
 6" (142mm) (L) x 3.6" (75mm) (H) x 7.3" (185mm) (W)

## Power Supply Assembly

- 120v - 230v, 50/60Hz, auto ranging
- Dimensions:  
 9.25" (235mm) (L) x 6.22" (158mm) (H) x 7.3" (185mm) (W)

## IR dryer

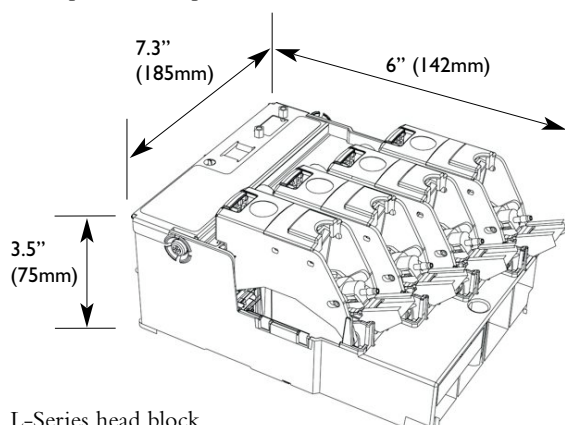
- Dimensions:  
 5.5" (140mm) (L) x 24" (610mm) (W) x 6" (152mm) (H)
- Drying area: 16" (406 mm) (L) x 4" (102mm) (W)
- Total load per dryer: 12kW (4 x 3kW lamps)
- Power required: 50A 240V single phase, 50/60 Hz

## Bulk System

- Tank assembly dimensions:  
 9.25" (235mm) (L) x 6.22" (158mm) (H) x 3.5" (90mm) (W) (excludes Ink Tank)
- Height between transport belt and intermediate reservoir:  
 4.4" (111mm) -2.4/+3.5" (-60/+90mm)

## Input Outputs

- 8 Inputs / 8 Outputs



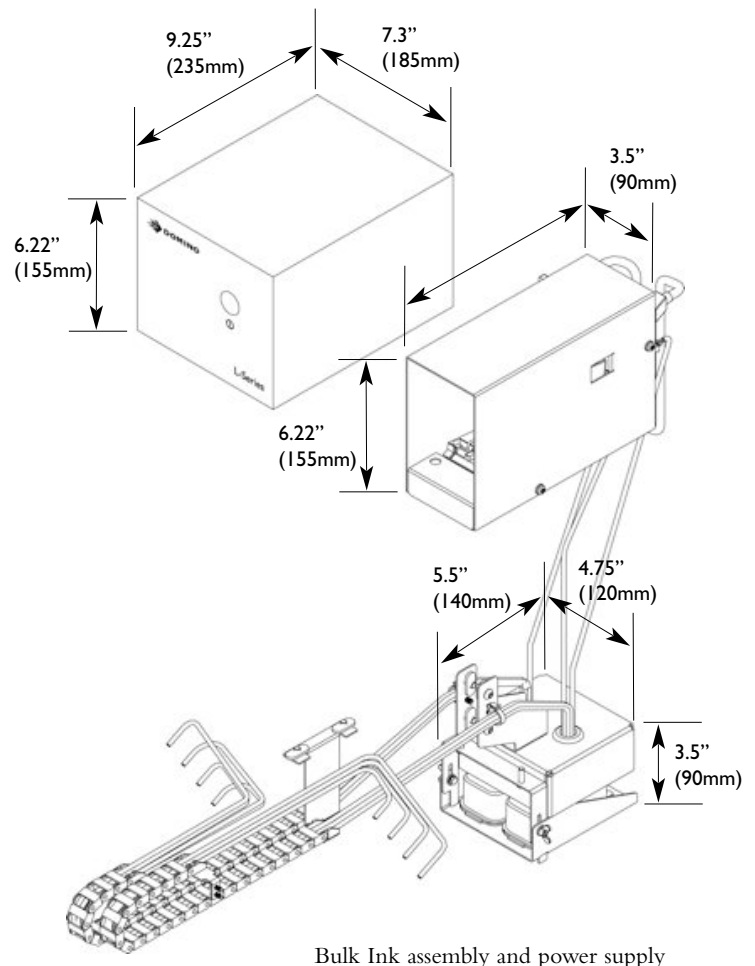
L-Series head block

## FlexMail™ Controller

- Data Formats:  
 Fixed length fields/records - Variable delimited files  
 Database Formats: Access, dBase, Excel, HTML files, Lotus 1-2-3, Paradox, XML files  
 Files over an ODBC link  
 FlexMail® barcodes: EAN-13, EAN-8, UPC-A, UPC-E (all with 2 and 5 digit supplementary), ISBN, ISSN, ISMN, EAN-128, ITF-14, ITF-6, Codabar, Code-39, Extended Code 39, Code-93, Extended Code 93, Code 11, Code B, Code 128, 2 of 5, Interleaved 2 of 5, 3 of 9, Matrix 2/5, MSI, Plessey, SISAC, SSCC and Telepen, USPS Intelligent Mail® barcode, other Four State postal barcodes
- Minimum PC Specification:  
 Windows® 2000/XP (incl. Microsoft .net framework) 2.8 GHz, 512Gb RAM, 40Gb Hard drive, CD ROM, 2.0 USB port per print head, USB cable, monitor, keyboard and mouse

## Editor GT Controller

- Full details can be found in the Editor GT data sheet



Bulk Ink assembly and power supply

# L400

User friendly, high resolution ink jet printing system



data sheet

# L400 Thermal Ink Jet Printer

The Domino L400, featuring the latest thermal ink jet (TIJ) technology is simple to use, easy to maintain and sets the standard for print quality and operational performance.

The L400 can be integrated with mail bases, envelope inserters, folders, narrow print webs, for applications where high print quality is demanded. The powerful variable data printing capabilities include addressing with the latest postal barcodes, postage paid indicia, graphics and messaging. All common industry barcodes are available including linear and 2D barcodes.



L400 on the Domino BaseLine ink jet mail base

## Print Performance

Each print head provides up to a 2" (50.8mm) print swathe delivered by four 0.5" (12.7mm) print head cartridges. An L400 system can include up to four print heads with image bands that can be stitched together to provide up to 8" (203mm) of variable print.

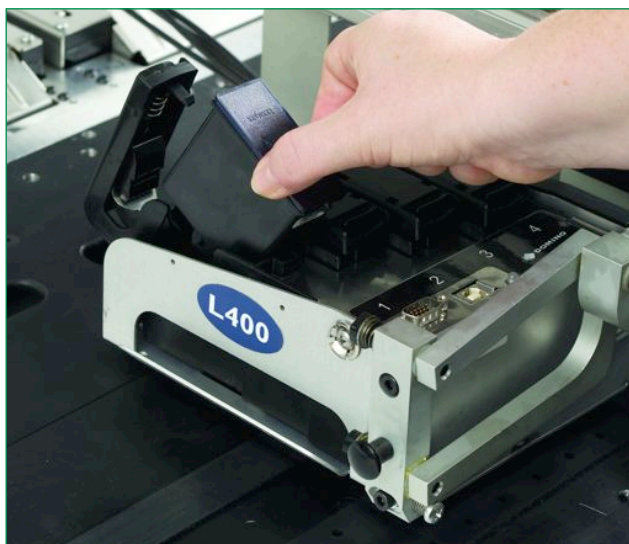
The vertical print resolution (perpendicular to the material travel direction) is 600dpi. The horizontal resolution is selectable but is dependent on the operational speed.

Horizontal Resolution	Vertical Resolution	Max Speed		Image per print head	
		(ft/min)	(m/min)	Height (inch)	Height (mm)
150dpi	600dpi	760	230	2.0	50.8
225dpi	600dpi	540	165	2.0	50.8
300dpi	600dpi	420	125	2.0	50.8
450dpi	600dpi	270	80	2.0	50.8
600dpi	600dpi	200	60	2.0	50.8

The L400, featuring the latest thermal ink jet print head technology, generates small 24pl. size droplets that results in less ink spread, producing a sharp refined printed image. The Duojet (twin print nozzle concept), ensures that should a print nozzle become blocked, the printed image is maintained.

## Disposable Ink System

The cartridge houses the print technology and the ink supply. Cartridges quickly snap into place, so you can switch to a spot colour or other different ink types in seconds. This provides the opportunity for significant image design creativity whilst not impacting operational efficiency.

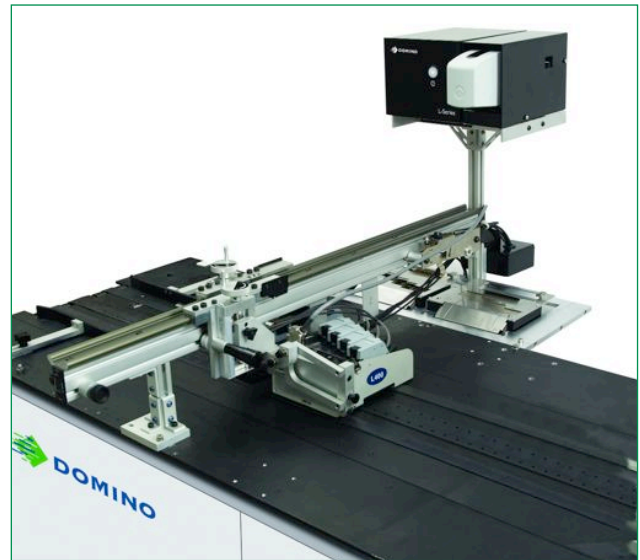


Disposable cartridge replacement

## Bulk Ink System

The L400 bulk ink system provides a cost effective, efficient solution for high volume printing. Ink is supplied from a 400ml bulk ink tank, via a separate intermediate reservoir, to the ink cartridges. This normally allows over 100 uninterrupted hours of operation. Each set of cartridges will run up to eight bulk tanks prior to requiring replacement.

The L400 system can be configured with a mix of bulk ink and disposable ink cartridge based print heads. This enables higher volume requirements for black ink to be complemented by a disposable print head for spot colours and lower run requirements.



L400 system with Bulk Ink variant

## Production Efficiency

The L400 replacement print head cartridge concept requires minimal maintenance. The simple modular design enables you to quickly and easily correct any print issues that may arise. Available time for operation is maximised.

The L400, typically with 20% smaller ink drops, reduces overall consumables spend.

## Maintenance Station

Standard maintenance includes quick and simple head wiping, plus capping at the end of operation.

With the M-Station (the optional Maintenance Station), the head cartridges are automatically wiped and purged. If left unattended, the cartridges are automatically capped, ready for rapid re-use.



Bulk Ink print head entering M-Station

## Ink Range

Inks are all aqueous based and have no special handling requirements.

- General Purpose
  - AQ10BK<sup>1</sup> Black
  - AQ10RD Red
  - AQ10BL Blue
  - AQ10YL Yellow
  - AQ10GR Green
- Longer Stand-By Time
  - AQ11BK<sup>1</sup> Black
- Fast Drying
  - AQ12BK<sup>1,2</sup> Black

For porous substrates such as envelopes, business forms or newspapers separate drying technology is not required.

For calendared paper, an IR dryer is needed in order to improve print speeds.

Please refer to your local Domino representative for any special substrate requirements.

## FlexMail™ Ink Jet Controller

The L400 is controlled by the Windows® XP, PC based industry standard FlexMail™ thermal ink jet printer controller.

Simple to operate, this system includes database configuration tools to allow the rapid set up of production jobs based on supplied data files. The user interface allows easy design of the image templates required for printing.

Provides timed output signals, through the L400, to a stacker or surge exit belt, in order to facilitate mail sort control.

## Domino Editor GT Controller<sup>2</sup>

For advanced applications, where you need to control the complete range of Domino printers, the L400 can be controlled by the Domino Editor GT, Windows® XP based controller. This modular solution can undertake applications from single point addressing and then can be upgraded to include product tracking with multiple position printing, camera based product matching and print verification, as well as a wide range of other machine control options.



Domino L400 Ink Range



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Rotated Text

Arial 12pt  
 Arial 10pt  
 Arial 8pt  
 Arial 6pt  
 Arial 4pt

Printing upto 600dpi



2" (50.8mm) print swathe printed at 600 x 600 dpi.

Representation of print quality only, final quality is dependant on substrate and operator

<sup>1</sup> Also available in Bulk Ink supply format

<sup>2</sup> Special operating conditions apply