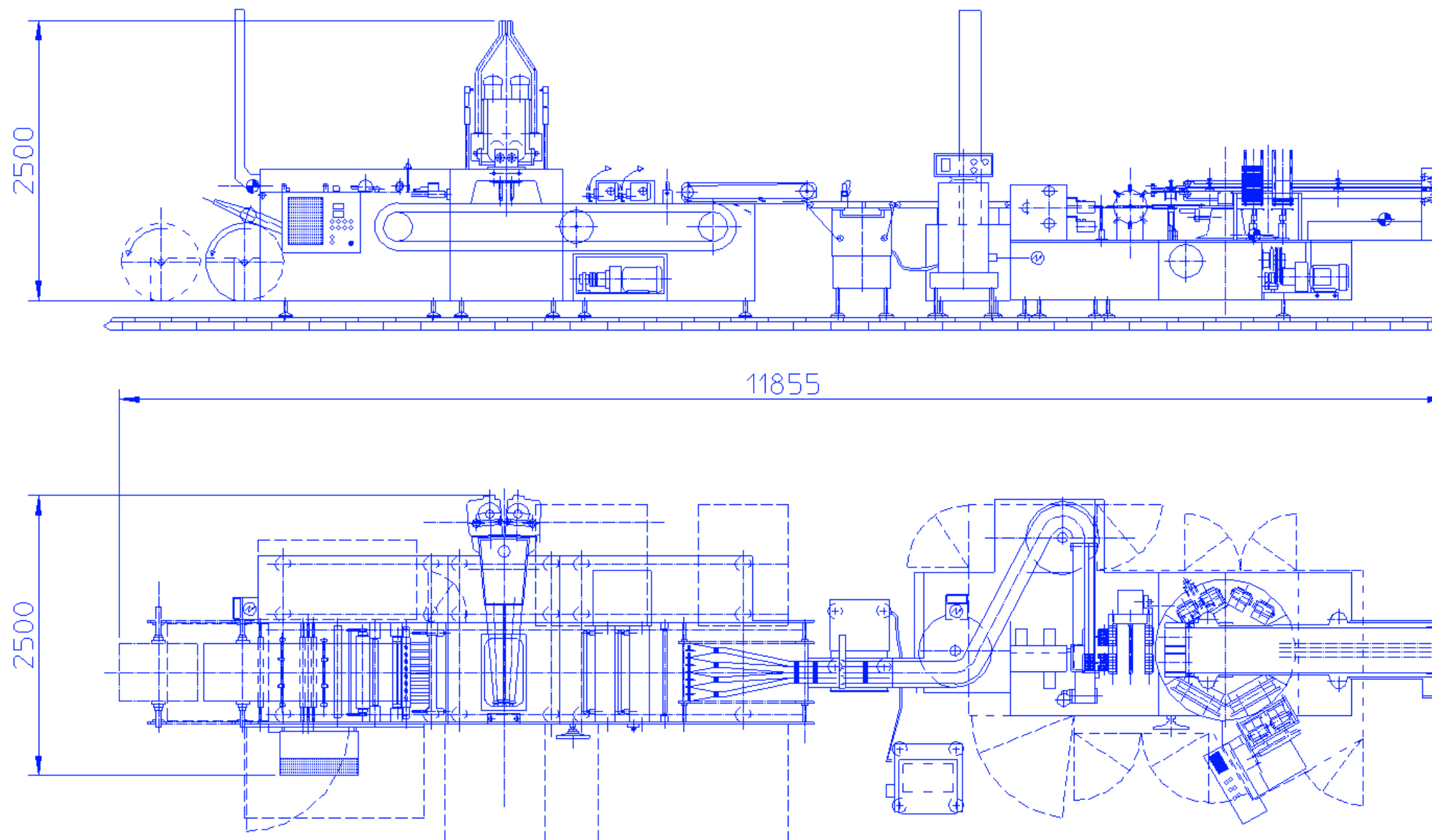




Machine Features

The FD12 wraps the cubes in coupled aluminium foil. The foil is filled with soup cube paste in the dosing station. The ends of the foil are folded and pressure is applied. The cubes are then sent to the electronic scale where they are weighed. The soup cubes are directed to the AD12/S infeed conveyor belt where stacks made up of 2 cubes are formed. The pushers move the stacks onto the elevators. In the mean time, blanks are drawn from the magazine and placed over the elevators holding the stacks. The elevators move up, forming the box.

FD12 – AD12 Dimensions



Machine Data

- | | | | |
|---------------------------|---------------|---|------------------------|
| • Portion Weight | 9 g – 13 g | • Weight | 12900 kg |
| • Portions for minute | 1050 dadi/min | • Water temperature for product heating | < 85°C |
| • Installed Power | 25 kW | • Max. Pressure | 1 bar |
| • Compressed Air | 1150 NI/min | • Temperature | -20 ÷ +50°C |
| • Min. Operating Pressure | 6 bar | • Relative humidity | < 95% (no condensate) |

FD12 – AD12

Product outfeed



Portion Dimensions (mm)		
A	B	C
20 min. – 27 max.	25 min. – 35 max.	7 min. – 15 max.

