

OR

TILTED

HORIZONTAL

LOADING

CARTONING MACHINERY

The Bivans Model 64 establishes new standards for simple, efficient handling of cartons whose products lend themselves to horizontal loading. Through the concept of tilting the entire cartoner, Bivans incorporates the use of "gravity assist" in the filling operation. The cartoner may be tilted from horizontal to any angle down to 20° by means of jack screws*. Quality engineering and performance features include: easy-load gravity feed hopper with positive control carton release; smooth action carton forming; 53" stainless steel loading area; choice of glue or tuck end closing, or glue one end and tuck the other . . . at speeds up to 4,500 per hour; choice of hot melt systems for either coil or pellet adhesives; smooth, positive mechanical 3-station tuck closing; easy accessibility to adjustable parts; and of course, Bivans quality construction throughout.

*Power tilt is optional at extra cost.

ADJUSTABILITY

For quick changeover, all major adjustments are made by lead screws and gear racks. Plow bars and closing mechanisms are readily accessible, and one person can make a complete changeover in 30 minutes, or less.

ATTACHMENTS

ROTARY IMPRINTER—prints control numbers or special information on end panels.

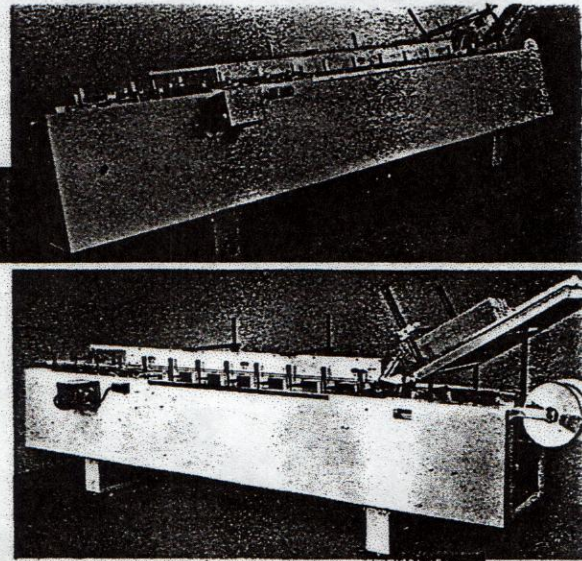
DEBOSSER—uses steel type, without ink, to impress information on end panels.

PRODUCT CONVEYORS—to meet specific requirements.

OVERLOAD safety controls.

SPECIAL CARTON STYLES

The Model 64 Horizontal Cartoner can be equipped to run window, partitioned, special lock and display panel cartons. Please submit samples for analysis and quotation.

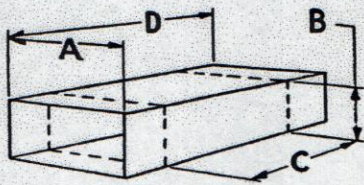


Packaging - Processing
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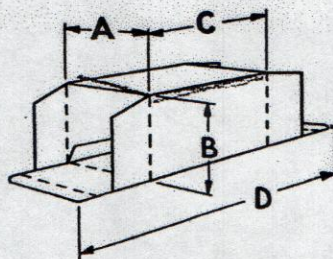
1-847-683-7720

www.bid-on-equipment.com

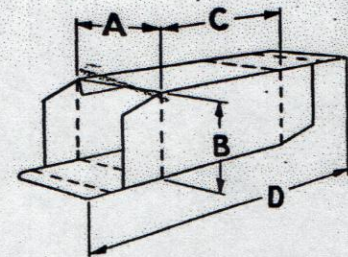
SPECIFICATIONS - MODEL 64



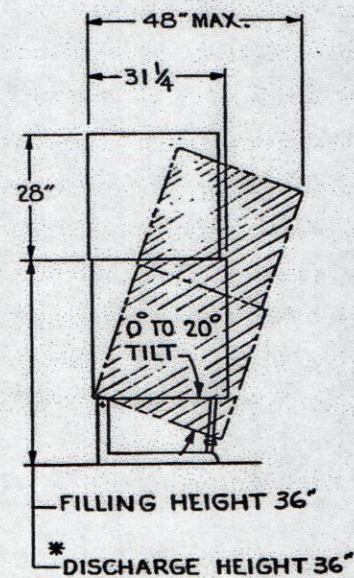
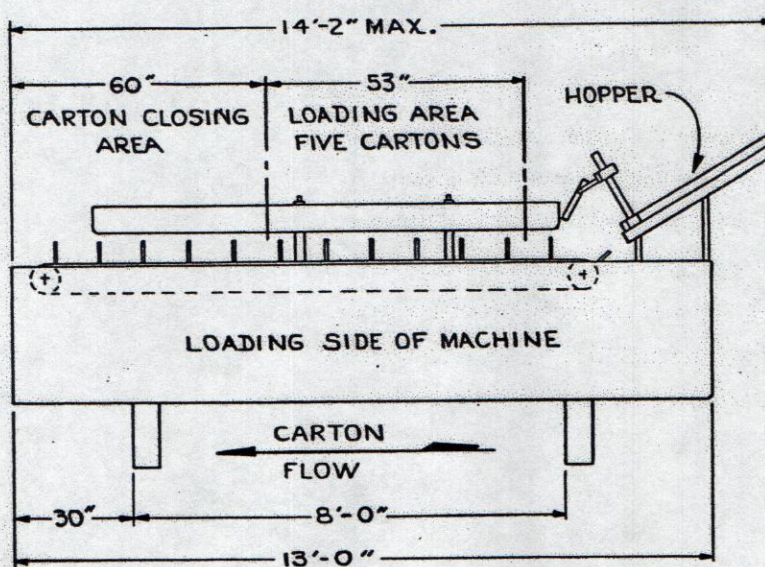
GLUE CARTON



STRAIGHT TUCK



REVERSE TUCK



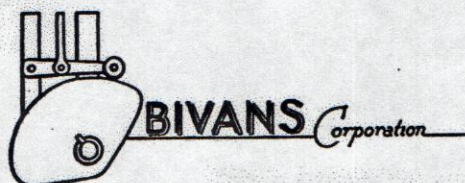
* DISCHARGE HEIGHT WILL DECREASE AS MACHINE IS TILTED.

CARTON RANGE

STANDARD	Min.	A-2 x B-1 x C-4
	Max.	A-7 x B-5 x C-12
SPECIAL Subj. to Factory Approval	Min.	A-1 x B-3/4 x C-3
	Max.	A-9 x B-6 x C-12

SPECIFICATIONS

Machine Dimensions	Filling Height	Filling Length	Overall Length	Width
		36"	53"	170"
Hopper Capacity	450 Cartons			
Drive Motor	One 3/4 HP, 220 Volt, 60 Cycle, 3-Phase			
Vacuum Motor	One 1/4 HP, 220 Volt, 60 Cycle, 3-Phase			
Gluing Attachment	110 Volts, 60 Cycle			
Operating Speed	30-75 Cartons Per Minute			



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