

MODEL 624

Automatic Liquid Packaging, Inc.

MODEL 624 OUTPUT:

Number of Cavities	Container Size	Containers Per Hour
6	200ml	1400
8	100ml	1900
10	75ml	2400
12	50ml	3600
16	15ml	4100
20	7ml	6000
25	5ml	7500
30	2ml	9000

Hourly output dependent upon container and product characteristics.

SERVICE REQUIREMENTS:

Electrical:

460V, 3 phase, 50/60 hertz, 100 AMPS
normal running load 45 AMPS
(A step-up/step-down isolation type
transformer rated at 75 KVA, 460V,
3 phase output may be required
outside the U.S.)

Compressed Air (Oil Free): 15 S.C.F.M. at minimum
70 P.S.I.

Vacuum: 30 S.C.F.M. at 25" Hg.

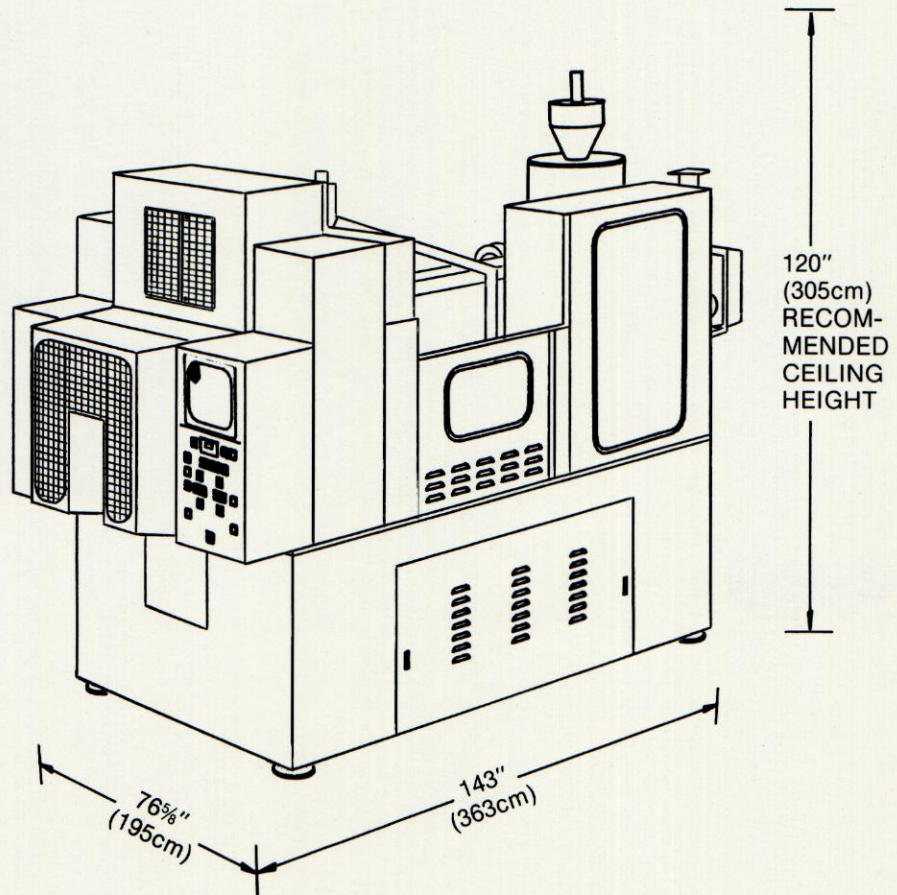
Water Chiller: 4 tons cooling capacity

Pure Sterilizing Steam: 40 LBS/HR at 30 P.S.I. minimum
(not in use during production)

Air Conditioning Heat Load: 6 ton cooling capacity
(72,000 BTU/HR)

Extruder Capacity: L.D.P.E. - 140 LBS/HR, H.D.P.E. - 120
LBS/HR, P.P. - 100 LBS/HR)

Machine Weight (estimated): 12,000 LBS



NOTES:

1. Drawing is for a typical Blow/Fill/Seal Model 624. Dimensions may vary for a particular machine and/or optional equipment being ordered.
2. A minimum clearance of (4) feet should be provided on front and sides of machine for operation and service. Recommended ceiling height: 10 feet
Approximate room size: 18 feet x 14 feet

Packaging – Processing

Bid on Equipment

1-847-683-7720

www.bid-on-equipment.com

Automatic Liquid Packaging, Inc.

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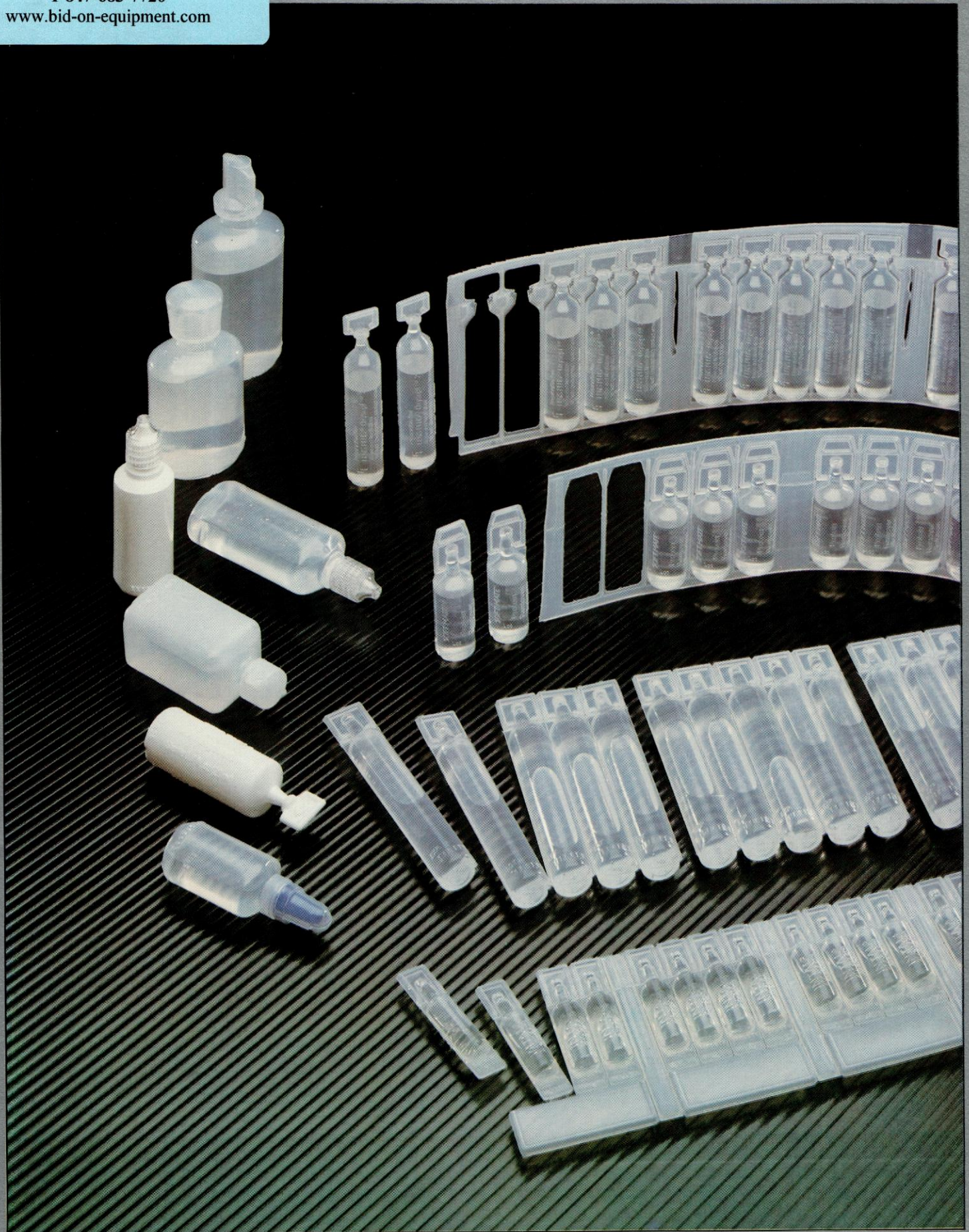
Fax: (815) 338-5504



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TYPICAL PRODUCTS PRODUCED WITH MODEL 624