

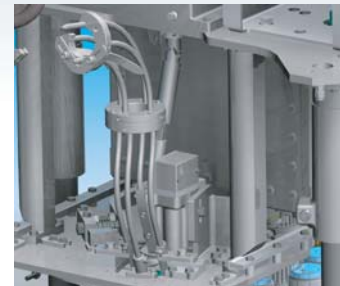
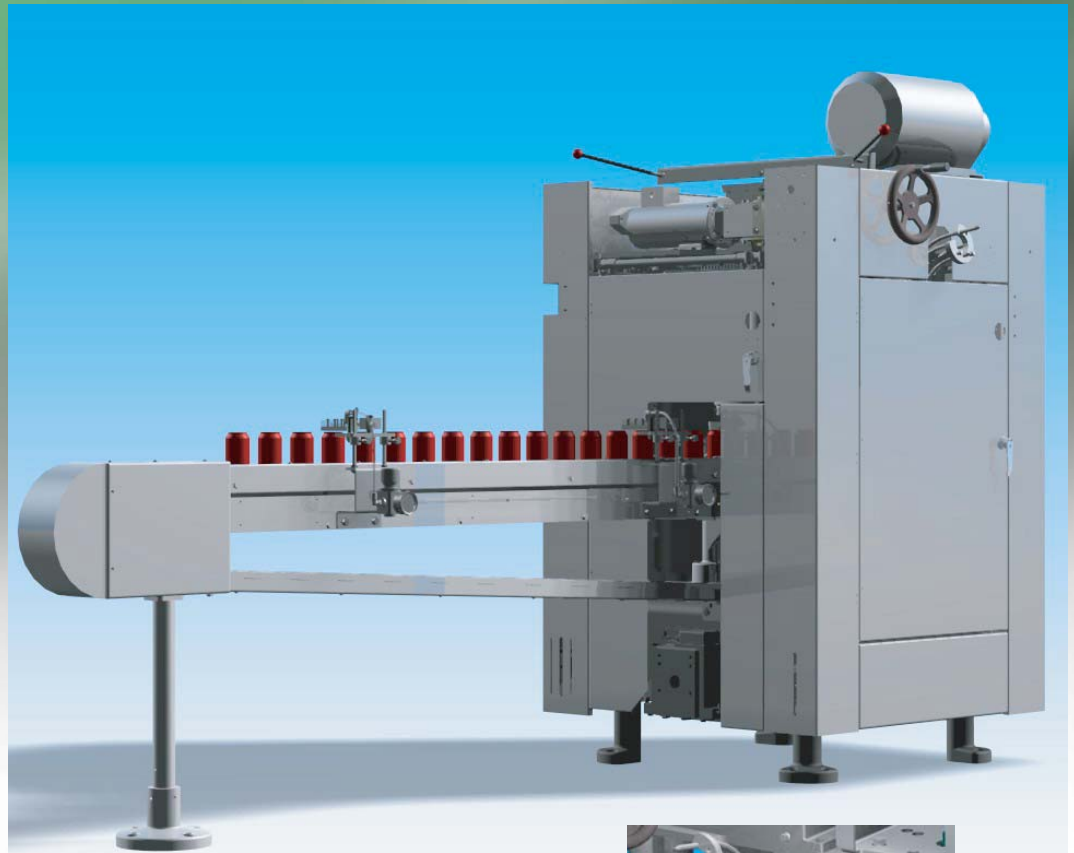
Can Seaming & Manufacturing Machine



**MODEL
4M/5M**



**Rated Speed up to
400/500 CPM**



- ▶ *Stainless Steel Frame Parts and Components*
- ▶ *Driven Lower lifters*
- ▶ *Oil Lubrication System*
- ▶ *Stainless Steel Machine Safety Enclosure with Door Interlocks*
- ▶ *All Metric Fasteners*
- ▶ *Quick Change Tooling (Option)*
- ▶ *Angelus Reliability, Service and Technical Support*

Standard Features



Automatic Oil Lubrication



Driven Lower Lifters



Tool Kit & Instruction Manual



Touchscreen Control Panel



Ceramic Seaming Roll Bearings



Filler Connecting Parts



Stainless Steel Casting



Sealed TN Coated Chromium Cobalt Seaming Rolls



TN Coated Chromium Cobalt Seaming Chucks

Optional Features



Can Manufacturing



Automatic Washdown & Sterilization



Motor Driven Machine Height



Gassing Control



Filler Belt Drive



Steam Vacuum



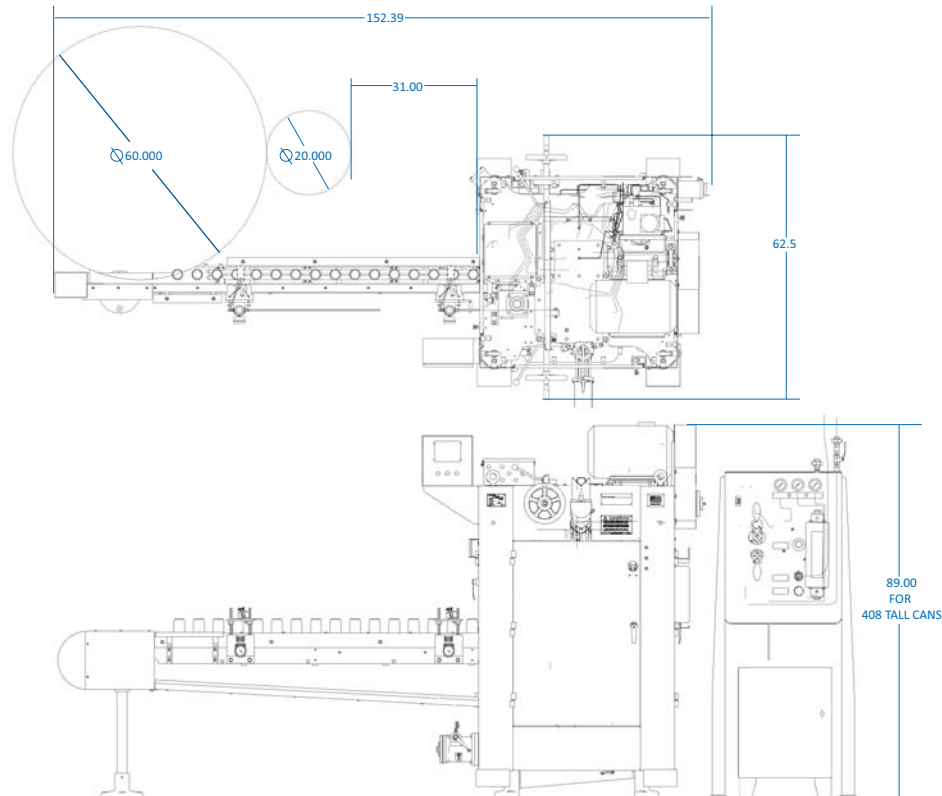
Programmable Controller

Packaging - Processing
Bid on Equipment
 1-847-683-7720
www.bid-on-equipment.com

Technical Specification

**MODEL
4M/5M**

| | 4M | 5M | 4M | 5M |
|--|---------------|---------------|----------------------|----------------------|
| No. of Seaming Stations | 4 | 5 | 4 | 5 |
| Output Speed Range (CPM) | 100-400 | 150-500 | 100-400 | 150-500 |
| Min./Max. Can Diameter | 200-401 | 200-401 | 50.8mm-101.8mm | 50.8mm-101.8mm |
| Min./Max. Can Height (Atmos) | 110-800 | 110-800 | 41.3mm-203.2mm | 41.3mm-203.2mm |
| Min./Max. Can Height (Atmos) w/Raised Feed Line Package | 100-800 | 100-800 | 25.4mm-203.2mm | 25.4mm-203.2mm |
| Min./Max. Can Height (UCG & SV) | 113-800 | 113-800 | 46.0mm-203.2mm | 46.0mm-203.2mm |
| Min./Max. Can Height (UCG & SV) w/Raised Feed Line Package | 103-800 | 103-800 | 30.2mm-203.2mm | 30.2mm-203.2mm |
| Transfer Chain Pitch Can Centers | 5.938 | 4.750 | 150.8mm | 120.7mm |
| Mechanical Filler Drive | 1 Rev/Can | 1 Rev/Can | Direction Reversible | Direction Reversible |
| Horsepower/Electrical | 15HP | 15HP | 11 Kw | 11 Kw |
| Electrical Controls | 24 Volt DC | 24 Volt DC | 24 Volt DC | 24 Volt DC |
| Dry Air @ Base & Upper Turret Housing | 6psi @ gauge | 6psi @ gauge | 0.4 bars @ gauge | 0.4 bars @ gauge |
| CO ² /Nitrogen Gas Supply Pressure | 100psi @ 70°F | 100psi @ 70°F | 6.9 bars @ 21°C | 6.9 bars @ 21°C |
| CIP Cleaning – Hot Water | 160°F @ 70psi | 160°F @ 70psi | 71°C @ 4.8 bars | 71°C @ 4.8 bars |
| CIP Cleaning – Steam | 330°F @ 80psi | 330°F @ 80psi | 165°C @ 5.5 bars | 165°C @ 5.5 bars |
| Net Weight (Approx.) | 5,700 lbs | 5,700 lbs | 2,586 kg | 2,586 kg |
| Gross Weight Domestic (Approx.) | 6,000 lbs | 6,000 lbs | 2,722 kg | 2,722 kg |
| Gross Weight Export (Approx.) | 7,800 lbs | 7,800 lbs | 3,532 kg | 3,532 kg |



Pneumatic Scale Angelus - Los Angeles

4900 Pacific Blvd, Los Angeles, CA 90058 Tel: 323-583-2171 Fax: 323-587-5607

Pneumatic Scale Angelus - Akron

10 Ascot Parkway, Cuyahoga Falls, OH 44223 Tel: 330-923-0491 Fax: 330-923-5570

www.psangelus.com

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