



## M30

### Plate heat exchanger

#### Applications

General heating and cooling duties.

#### Standard design

The plate heat exchanger consists of a pack of corrugated metal plates with portholes for the passage of the two fluids between which heat transfer will take place.

The plate pack is assembled between a fix frame plate and a movable pressure plate and compressed by tightening bolts. The plates are fitted with a gasket, which seals the interplate channel and directs the fluids into alternate channels. The number of plates is determined by the flow rate, physical properties of the fluids, pressure drop and temperature program. The plate corrugations promote fluid turbulence and support the plates against differential pressure.

The plate and the pressure plate are suspended from an upper carrying bar and located by a lower guiding bar, both of which are fixed to a support column.

Connections are located in the frame plate or, if either or both fluids make more than a single pass within the unit, in the frame and pressure plates.

#### Typical capacities

Liquid flow rate

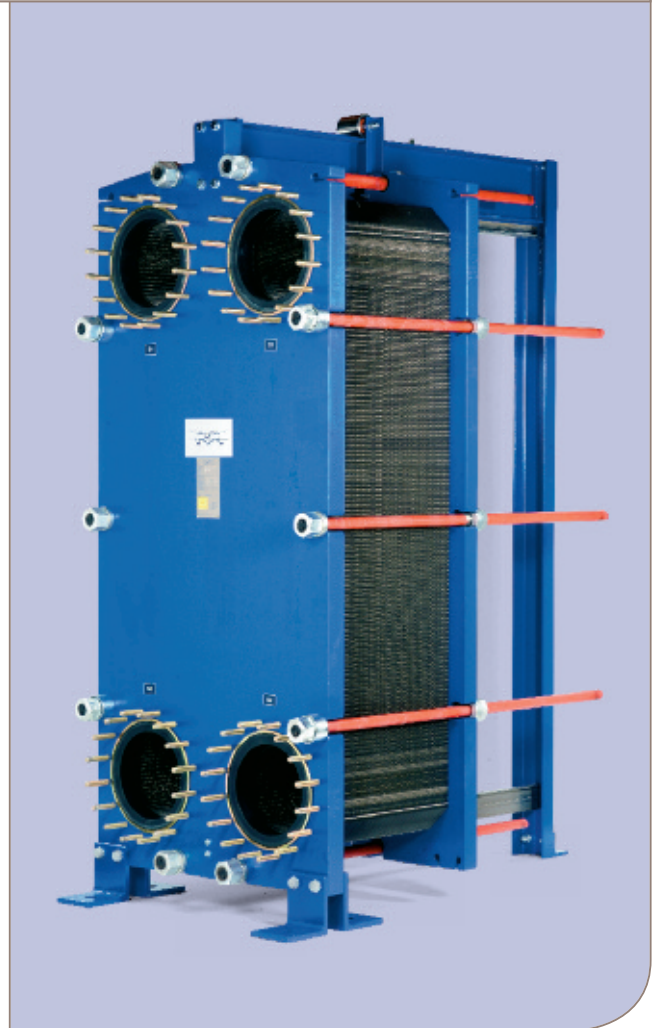
Up to 500 kg/s, depending on media, permitted pressure drop and temperature program.

#### Plate types

M30 and M30D plates

#### Frame types

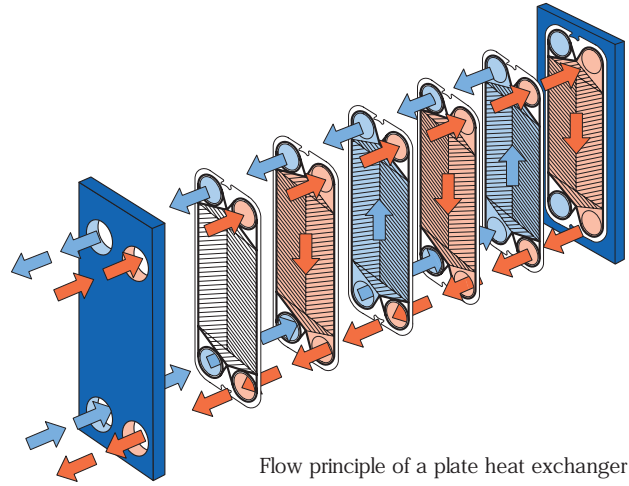
FM, FG and FD



M30-FG

**Working principle**

Channels are formed between the plates and the corner ports are arranged so that the two media flow through alternate channels. The heat is transferred through the plate between the channels, and complete counter-current flow is created for highest possible efficiency. The corrugation of the plates provides the passage between the plates, supports each plate against the adjacent one and enhances the turbulence, resulting in efficient heat transfer.



Flow principle of a plate heat exchanger

**STANDARD MATERIALS**

**Frame plate**

Mild steel, Epoxy painted

**Nozzles**

Carbon steel

Metal lined: Stainless steel, Titanium

**Plates**

Stainless steel Alloy 304, Stainless steel Alloy 316, Stainless steel Alloy C276 or Titanium

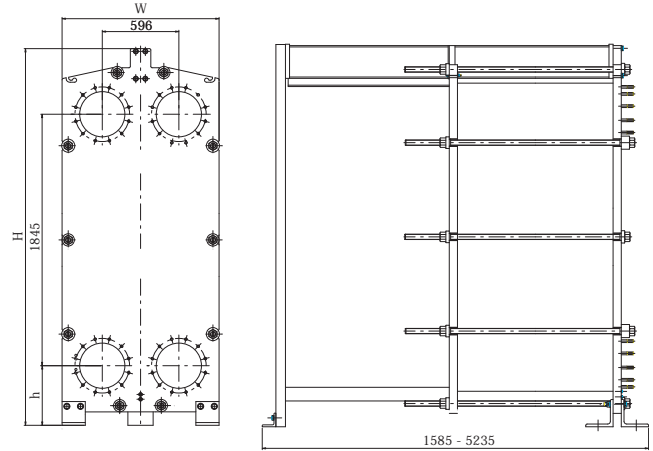
**Gaskets**

Nitrile or EPDM

**Connections**

FM PED	Size 300/350 mm	DIN PN10
FM ASME	Size 12"/14"	ANSI 100
FG PED	Size 300/350 mm	DIN PN16
FG ASME	Size 12"/14"	ANSI 150
FD PED	Size 300/350 mm	DIN PN25
FD ASME	Size 12"/14"	ANSI 300

**Dimensions**



**TECHNICAL DATA**

**Mechanical design pressure (g) / temperature**

FM PED	1.0 MPa / 190 °C
FM ASME	100 psig / 320 °F
FG PED	1.6 MPa / 180 °C
FG ASME	150 psig / 320 °F
FD PED	2.5 MPa / 190 °C
FD ASME	300 psig / 320 °F

**Maximum heat transfer surface**

1400 m<sup>2</sup> (14,980 sq. ft)

**Measurements (mm)**

Type	H*	W	h
M30-FM	2882	1150	470
M30-FG	2882	1170	470
M30-FD	2920	1190	506

\* +200 mm for carrying bars > 3600 mm

**Particulars required for quotation**

- Flow rates or heat load
- Temperature program
- Physical properties of liquids in question (if not water)
- Desired working pressure
- Maximum permitted pressure drop
- Available steam pressure

**How to contact Alfa Laval**

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