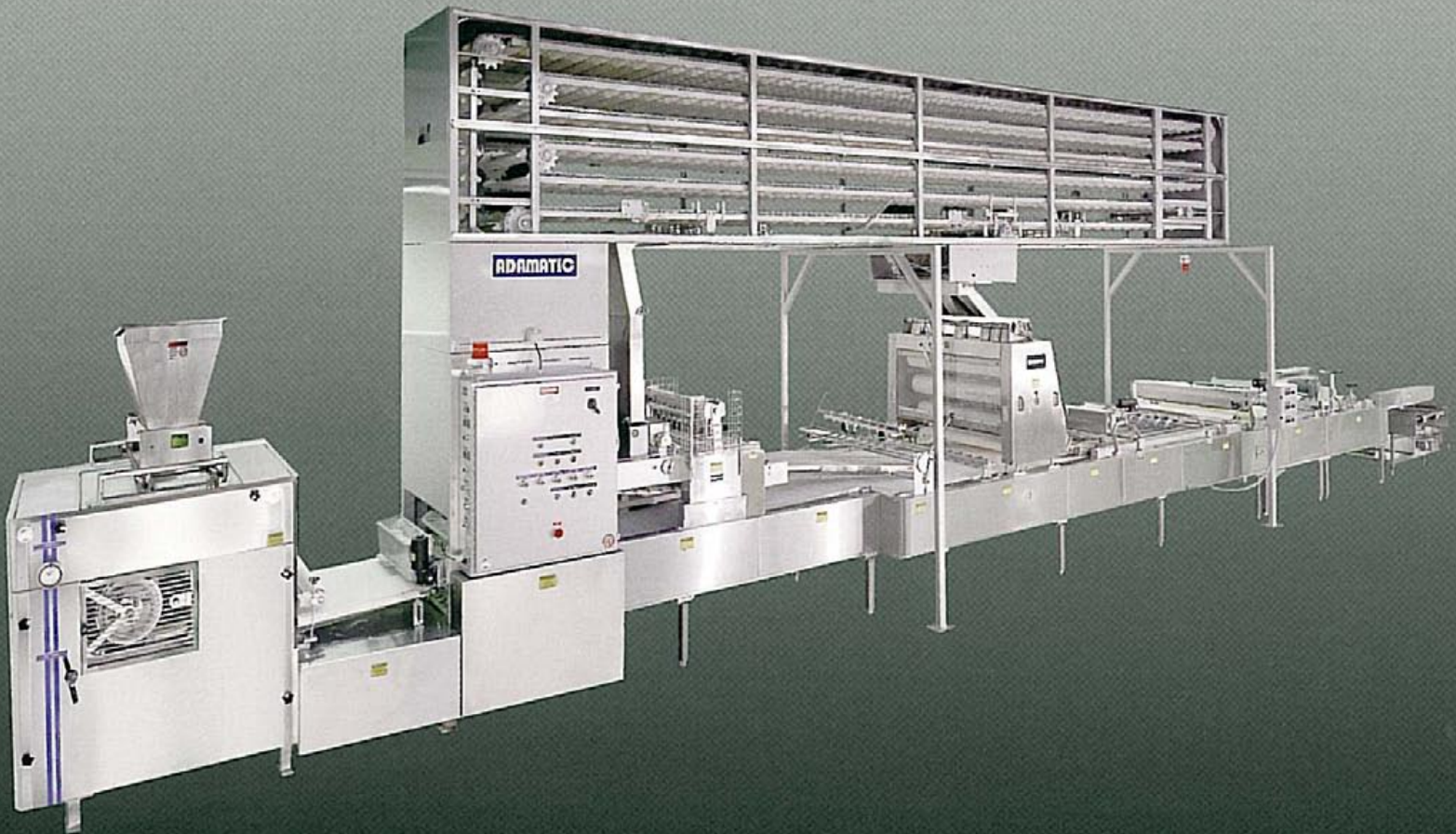




AUTOMATIC ROLL MAKEUP SYSTEMS



Belshaw Adamatic Bakery Group
814 44th Street NW, Suite 103
Auburn, WA 98001
Phone: 800-578-2547 Fax: 206-322-5425
www.adamatic.com

Modular, fully synchronized automatic roll makeup systems.

Choose the Adamatic Divider Rounder that best meets your high-production needs. Standard features include:

- Speeds up to 50 strokes per minute.
- Fully adjustable hydraulic main piston, assuring accurate scaling with minimal dough punishment.
- Variable frequency control for speed and rounding.
- Stainless steel covers... electrically interlocked for safety.
- Digital total stroke indicator and strokes per minute indicator.
- Central drive unit with electric clutch.
- Flattening roller, adjustable height, mounted on discharge belt.
- Simple weight adjustment.
- BISSC approved— easy to clean and maintain.
- UL listed control panel.
- Tool group.

DIVIDING RANGES VDR 4/6.

- 2 pocket: (bread).
10 to 19 oz (280 to 532 gr).
- 4 pocket: (bread & rolls).
1.5 to 10 oz (42 to 280 gr).
- 6 pocket: (rolls) 1.25 to 4.5 oz (35 to 126 gr).

NDR 6/8.

- 4 pocket: 5 to 10 oz (140 to 280 gr).
- 6 pocket: 1 to 7 oz (28 to 196 gr).
- 8 pocket: 1 to 3 oz (28 to 84 gr).

NDR 8/10

- 4 pocket: 5 to 10 oz (140 to 280 gr).
- 6 pocket: 3 to 9 oz (84 to 252 gr).
- 8 pocket: 1 to 7 oz (28 to 196 gr).
- 10 pocket: 1 to 3 oz (28 to 84 gr).

Turret Head Roll Stamper

- Stamps five types of rolls (Kaiser, split, cross, clover and Portuguese leaf rolls).
- Individually adjustable discharge belts.
- Synchronized with proofer discharge.
- Mounted on base.

Molding Conveyor Table

- Variable speed
- Stainless steel flour duster
- Pressure plate assembly is removable and interchangeable
- Pressure plates are adjustable front and back
- Automatic aligning device for accurate panning

OPTIONAL Wetting & Seeder

- Automatic seeder for wetting & top seeing rolls
- Wetting package with water tank
 - Stainless steel mesh conveyor
 - Catch tray for the collection of excess seeds
 - Driven by molding table

Intermediate Proofer

- Capacities: From 720 to 3,600 pockets for required proofing time.
- Heavy weight square tubing welded construction.
- Heavy duty roller chain.
- Synchronized central drive with magnetic clutch coupling.
- Centralized electrical control panel UL listed.
- Sliding plexiglas inspection windows.
- Cross conveyor (optional).
- Sanitary construction.
- High impact plastic trays with nylon mesh inserts.
- Flouring system (optional).
- Equipped with direct drive from Divider-Rounder and timing gate to assure perfect synchronization and flawless depositing of dough balls into the proofer pockets.
- Pass-through conveyor (optional).

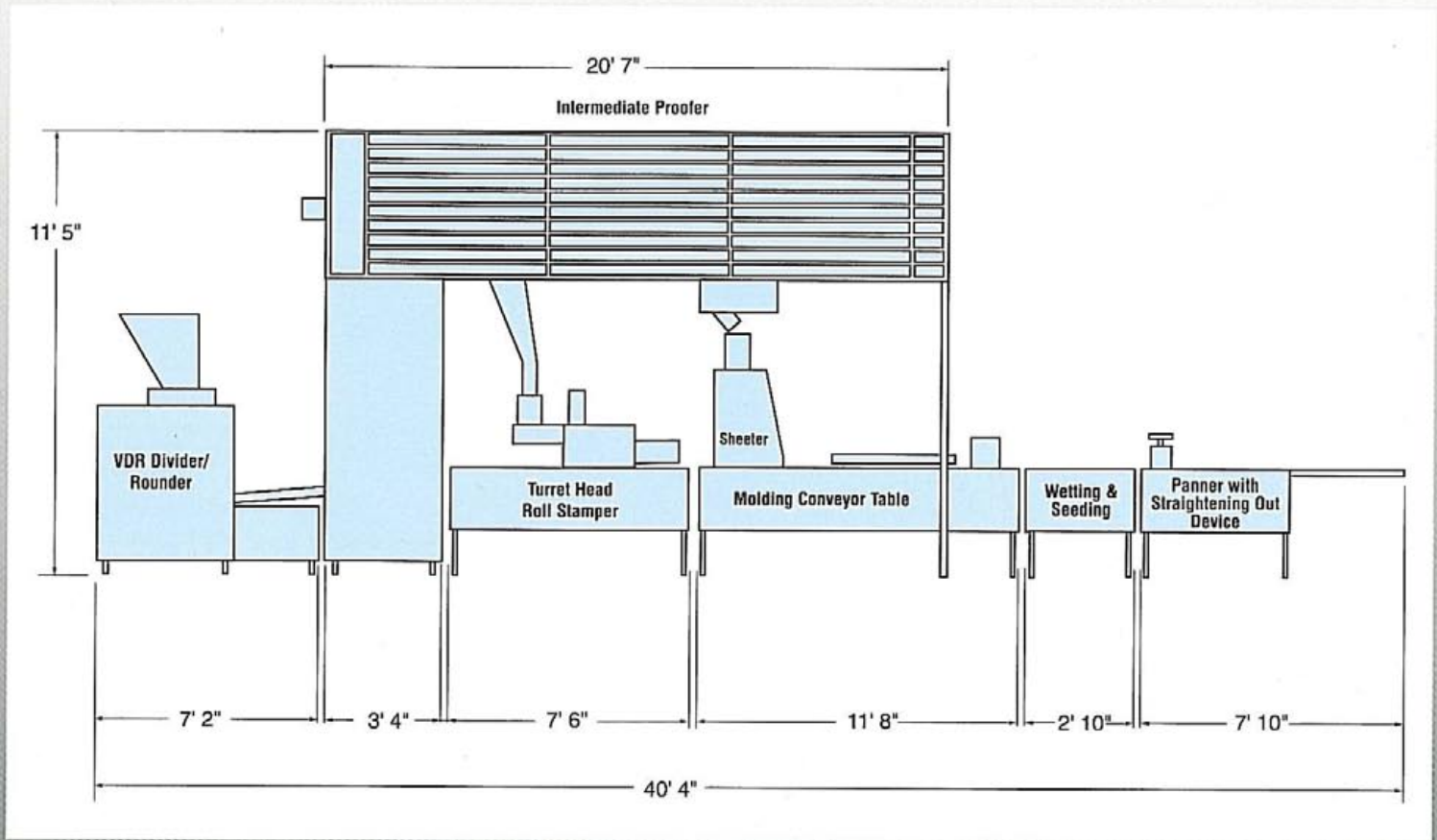
Sheeter

- Mounted on variable speed molding table.
- Pre-flattening roller with timing gate.
- Two sets of adjustable sheeting rollers.
- High speed coiling and discharge belt.
- Sheeter mounted on rails for sliding onto compatible service carriage for easier maintenance.
- Molds rolls and small breads from 4" to 12" long.

A wide variety of complete systems are available with production speeds from 3,600 to 24,000 rolls per hour, scaling range from 1 to 19 oz., 28 to 538 gr.

Panner with Straightening Out Device

- Automatic operation.
- Automatically deposits any pattern on peel boards, pans, or conveyor belt.
 - Variable speed.
 - Fully adjustable panning stroke.
 - Reverse curl extender.
 - Straightens seam on molded product.
 - Pinning device.



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